


**1. Identification**

Product name	:	Sikafloor® EpoCem® Modul Part B
Supplier	:	Sika Corporation
Address	:	201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: 703-527-3887 ehs@sika-corp.com
Recommended use of the chemical and restrictions on use	:	For further information, refer to the product technical data sheet.

**2. Hazards identification****GHS Classification**

Skin irritation , Category 2	H315: Causes skin irritation.
Eye irritation , Category 2A	H319: Causes serious eye irritation.
Skin sensitization , Category 1	H317: May cause an allergic skin reaction.

**GHS Label element**

Hazard pictograms	:	
Signal Word	:	Warning
Hazard Statements	:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.
Precautionary Statements	:	<b>Prevention:</b> P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear eye protection/ face protection. P280 Wear protective gloves. <b>Response:</b> P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and



easy to do. Continue rinsing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P362 Take off contaminated clothing and wash before reuse.  
**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

See Section 11 for more detailed information on health effects and symptoms.

### 3. Composition/information on ingredients

#### Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
2-Propenenitrile, reaction products with 3-amino-1,5,5-trimethylcyclohexanemethanamine	90530-15-7	$\geq 2$ - $< 5$ %
Isophoronediamine	2855-13-2	$\geq 1$ - $< 2$ %
m-phenylenebis(methylamine)	1477-55-0	$\geq 1$ - $< 2$ %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

### 4. First aid measures

- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do NOT induce vomiting.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitizing effects  
  
Allergic reactions  
Excessive lachrymation  
Erythema



Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.

Protection of first-aiders : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.

Notes to physician : Treat symptomatically.

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### 5. Fire-fighting measures

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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### 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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### 7. Handling and storage

Advice on safe handling : Do not breathe vapors or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products.



- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Store in accordance with local regulations.
- Materials to avoid : no data available

**8. Exposure controls/personal protection**

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
m-phenylenebis(methylamine)	1477-55-0	ACGIH	C	0.1 mg/m <sup>3</sup>
		OSHA P0	C	0.1 mg/m <sup>3</sup>

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**\*\*Basis**

- ACGIH. Threshold Limit Values (TLV)
- OSHA P0. Table Z-1, Limit for Air Contaminant (1989 Vacated Values)
- OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant
- OSHA P2. Permissible Exposure Limits (PEL), Table Z-2
- OSHA Z3. Table Z-3, Mineral Dust

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection  
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.



- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

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### 9. Physical and chemical properties

- Appearance : liquid
- Color : amber
- Odor : amine-like
- Odor Threshold : no data available
- Flash point : > 212 °F (> 100 °C)
- Ignition temperature : not applicable
- Decomposition temperature : no data available
- Lower explosion limit (Vol%) : no data available
- Upper explosion limit (Vol%) : no data available
- Flammability (solid, gas) : no data available
- Oxidizing properties : no data available
- Autoignition temperature : no data available
- pH : 10
- Melting point/range / Freezing point : no data available
- Boiling point/boiling range : no data available
- Vapor pressure : no data available
- Density : ca.0.99 g/cm<sup>3</sup>  
at 68 °F (20 °C)
- Water solubility : Note: soluble
- Partition coefficient: n-octanol/water : no data available
- Viscosity, dynamic : no data available
- Viscosity, kinematic : ca.> 20.5 mm<sup>2</sup>/s



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	at 104 °F (40 °C)
Relative vapor density	: no data available
Evaporation rate	: no data available
Burning rate	: no data available
Volatile organic compounds (VOC) content	: 0 Sikafloor® EpoCem® Modul (A+B) + Sikafloor®-81 EpoCem® (C) Combined.
	: 0 Sikafloor® EpoCem® Modul (A+B) + Sikafloor®-82 EpoCem® (C) Combined.

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**10. Stability and reactivity**

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: no data available
Incompatible materials	: no data available

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**11. Toxicological information****Acute toxicity****Product**

Acute oral toxicity	: no data available
Acute inhalation toxicity	: no data available
Acute dermal toxicity	: no data available

**Ingredients:****Isophoronediamine :**

Acute oral toxicity : LD50 Oral rat: 1,030 mg/kg

**m-phenylenebis(methylamine) :**

Acute oral toxicity	: LD50 Oral rat: 930 mg/kg
Acute inhalation toxicity	: LC50 rat: 1.34 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	: LD50 Dermal rat: > 3,100 mg/kg

**Skin corrosion/irritation**



**Product**

Result: Skin irritation

Causes skin irritation.

**Serious eye damage/eye irritation**

**Product**

Result: Eye irritation

Causes serious eye irritation.

**Respiratory or skin sensitization**

**Product**

May cause an allergic skin reaction.

**Germ cell mutagenicity**

**Product**

Mutagenicity : no data available

**Carcinogenicity**

**Product**

Carcinogenicity : no data available

**IARC** not applicable

**NTP** not applicable

**Reproductive Toxicity/Fertility**

**Product**

Reproductive toxicity : no data available

**Reproductive Toxicity/Development/Teratogenicity**

**Product**

Teratogenicity : no data available

**STOT-single exposure**

**Product**

Assessment: no data available

**STOT-repeated exposure**

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Product**

Assessment: no data available

**Aspiration toxicity**

**Product**

no data available

**12. Ecological information**

Other information

Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.  
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
May be harmful to the environment if released in large quantities.  
Water polluting material.

**13. Disposal considerations****Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information****DOT**

Not regulated

**IATA**

UN number 3082  
Description of the goods Environmentally hazardous substance, liquid, n.o.s. (aliphatic polyamine)  
Class 9  
Packing group III  
Labels 9  
Packing instruction (cargo aircraft) 964  
Packing instruction (passenger aircraft) 964  
Packing instruction (passenger aircraft) Y964

**IMDG**





UN number	3082
Description of the goods	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (aliphatic polyamine)
Class	9
Packing group	III
Labels	9
EmS Number 1	F-A
EmS Number 2	S-F
Marine pollutant	yes

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**

no data available

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

not applicable

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**15. Regulatory information**

**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA304 Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Acute Health Hazard  
Chronic Health Hazard

**SARA 302** : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

**Ozone-Depletion Potential** This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).



This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

**California Prop 65**

WARNING! This product contains a chemical known in the State of California to cause cancer.

**16. Other information****HMIS Classification**

Health	*	2
Flammability		1
Physical Hazard		0
Personal Protection		X

**Caution:** HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

**Notes to Reader**

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