



Sikalastic®-644 Lo-VOC

Revision Date 12/30/2025

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SECTION 1. IDENTIFICATION

Product name : Sikalastic®-644 Lo-VOC

Company name : Sika Corporation
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USA
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Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 3

Acute toxicity (Inhalation) : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

Respiratory sensitization : Category 1

Skin sensitization : Category 1

Reproductive toxicity : Category 2

Other hazards

GHS label elements



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Hazard pictograms

:



Signal Word

: Danger

Hazard Statements

: H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H361 Suspected of damaging fertility or the unborn child.

Precautionary Statements

:

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing mist or vapors.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
P284 Wear respiratory protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.



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P337 + P313 If eye irritation persists: Get medical advice/ attention.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
4-chloro- α,α,α -trifluorotoluene	98-56-6	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1B; H317 STOT SE 3; H335	$\geq 10 - \leq 30$
Hardener MI (Isophoronedimethacrylate(morpholinoaldimine))	1217271-02-7	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	$\geq 5 - \leq 10$
propylene carbonate	108-32-7	Eye Irrit. 2A; H319	$\geq 3 - \leq 7$
barium sulfate	7727-43-7		$\geq 1 - \leq 5$
Isophorondiisocyanate homopolymer	53880-05-0	Skin Sens. 1B; H317 STOT SE 3; H335	$\geq 0.5 - \leq 1.5$
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	Acute Tox. 1; H330 Skin Corr. 1C; H314 Eye Dam. 1; H318 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335	$\geq 0.5 - \leq 1.5$
Pentamethyl piperidylsebacate	41556-26-7	Skin Sens. 1A; H317 Repr. 2; H361	$\geq 0.1 - \leq 1$
methyl 1,2,2,6,6-pentamethyl-4-	82919-37-7	Skin Sens. 1A; H317	$\geq 0.1 - \leq 1$



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piperidyl sebacate		Repr. 2; H361	
4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT)	64359-81-5	Acute Tox. 4; H302 Acute Tox. 2; H330 Skin Corr. 1; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	$\geq 0.1 - \leq 1$
Salicylic acid, o-hydroxybenzoic acid	69-72-7	Acute Tox. 4; H302 Eye Dam. 1; H318 Repr. 2; H361	$\geq 0 - \leq 0.1$

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects
sensitizing effects
Asthmatic appearance
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Headache
Dermatitis
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficul-



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ties if inhaled.
Suspected of damaging fertility or the unborn child.

Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Foam
Dry powder
Carbon dioxide (CO₂)
Water spray
Alcohol-resistant foam
Dry chemical
- Unsuitable extinguishing media : High volume water jet
Water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
- Hazardous combustion products : No hazardous combustion products are known
- Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local



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/ national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.
Precautions should be taken to prevent odors and/or vapors from entering the building/structure, including but not limited to turning off and sealing air intake vents or other means of ingress for odors and/or vapors into the building/structure during product application and cure.
- Avoid formation of aerosol.
Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge



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(which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

Materials to avoid : Explosives
Oxidizing agents
Poisonous gases
Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
barium sulfate	7727-43-7	TWA (Inhalable particulate matter)	5 mg/m ³	ACGIH
		TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
		TWA (Total dust)	10 mg/m ³	OSHA P0
		TWA (respirable dust fraction)	5 mg/m ³	OSHA P0
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	TWA	0.005 ppm	OSHA P0
		STEL	0.02 ppm	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or



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dust concentrations below any lower explosive limits.

Personal protective equipment

- Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state : viscous liquid
- Color : various
- Odor : solvent
- Odor Threshold : No data available
- pH : Not applicable
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : No data available



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Flash point	: ca. 138 °F / 59 °C (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 7.066066 hpa
Relative vapor density	: No data available
Density	: ca. 1.41 g/cm ³ (74.7 °F / 23.7 °C)
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: 305 °C
Decomposition temperature	: No data available
Viscosity	
Dynamic	: No data available
Kinematic	: > 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	: No data available
Oxidizing properties	: No data available
Particle size	: No data available
Particle Size Distribution	: No data available
Volatile organic compounds (VOC) content	: 15 g/l

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.



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Possibility of hazardous reactions	: Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: No data available
Hazardous decomposition products	: No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if inhaled.

Components:

4-chloro- α,α,α -trifluorotoluene:

Acute oral toxicity : LD50 Oral (Rat): > 13,000 mg/kg

Hardener MI (Isophoronedimethacrylate(morpholinoaldimine)):

Acute oral toxicity : LD50 Oral (Rat): > 2,001 mg/kg

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate:

Acute oral toxicity : LD50 Oral (Rat): 4,814 mg/kg

Acute inhalation toxicity : LC50 (Rat): 0.031 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): > 7,000 mg/kg

4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT):

Acute oral toxicity : Acute toxicity estimate: 567 mg/kg
Method: Acute toxicity estimate according to Regulation (EC)
No. 1272/2008

Acute inhalation toxicity : Acute toxicity estimate: 0.16 mg/l
Test atmosphere: dust/mist
Method: Acute toxicity estimate according to Regulation (EC)
No. 1272/2008

Salicylic acid, o-hydroxybenzoic acid:

Acute oral toxicity : LD50 Oral (Rat): 891 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2,000 mg/kg



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Skin corrosion/irritation

Causes skin irritation.

Components:

Hardener MI (Isophoronedimethacrylate(morpholinoaldimine)):

Method : Regulation (EC) No. 440/2008, Annex, B.46
Result : Skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Hardener MI (Isophoronedimethacrylate(morpholinoaldimine)):

Result : Eye irritation
Method : OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Components:

Hardener MI (Isophoronedimethacrylate(morpholinoaldimine)):

Method : Regulation (EC) No. 440/2008, Annex, B.42 (LLNA)
Result : May cause sensitization by skin contact.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

IARC	Group 2B: Possibly carcinogenic to humans	
	4-chloro- α,α,α -trifluorotoluene	98-56-6
	Group 2B: Possibly carcinogenic to humans	
	Titanium dioxide (> 10 μm)	13463-67-7

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Suspected of damaging fertility or the unborn child.



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STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

Further information

Product:

Remarks : Titanium dioxide (13463-67-7)
In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

4-chloro- α,α,α -trifluorotoluene:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 3 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 2 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): > 0.41
plants mg/l
Exposure time: 72 h

Hardener MI (Isophoronedimethacrylate(morpholinoaldimine)):



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Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 40.2 mg/l
Exposure time: 48 h

NOEC (Daphnia magna (Water flea)): 17.1 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 89 mg/l
Exposure time: 72 h

4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT):

Toxicity to fish : LC50 (Fish): 0.0027 mg/l
Exposure time: 96 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
May be harmful to the environment if released in large quantities.
Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.



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SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1263
Proper shipping name : Paint related material
(4-chloro-alpha,alpha,alpha-trifluorotoluene)
Class : 3
Packing group : III
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 366
Packing instruction (passenger aircraft) : 355
Environmentally hazardous : yes

IMDG-Code

UN number : UN 1263
Proper shipping name : PAINT RELATED MATERIAL
(4-chloro-alpha,alpha,alpha-trifluorotoluene)
Class : 3
Packing group : III
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : yes

Domestic regulation

49 CFR Road

UN/ID/NA number : UN 1263
Proper shipping name : Paint related material
Class : 3
Packing group : III
Labels : FLAMMABLE LIQUID
ERG Code : 128
Marine pollutant : no

DOT: As per 49CFR 173.150 (f) Combustible Liquid Exception, Material is Not Regulated.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory



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exemption.

The following substance(s) is/are subject to a Significant New Use Rule:

Hardener MI (Isophoronedimethacrylate) 1217271-02-7 See 40 CFR § 721.10774
(morpholinoaldimine))

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Respiratory or skin sensitization
Reproductive toxicity
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65



WARNING: This product can expose you to chemicals including 4-chloro- α,α,α -trifluorotoluene, which is known to the State of California to cause cancer, and benzene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants



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ACGIH / TWA	:	8-hour, time-weighted average
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA Z-1 / TWA	:	8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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