



1. Identification

Product name : Sikalastic® MT Primer Part B

Supplier : Sika Corporation
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USA
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INTERNATIONAL: 703-527-3887


Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

2. Hazards identification

GHS Classification

Flammable liquids, Category 3	H226: Flammable liquid and vapor.
Acute toxicity, Category 4 (Oral)	H302: Harmful if swallowed.
Acute toxicity, Category 4 (Inhalation)	H332: Harmful if inhaled.
Skin corrosion, Category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.
Reproductive toxicity, Category 1B	H360F: May damage fertility.

GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H226 Flammable liquid and vapor.
H302 + H332 Harmful if swallowed or if inhaled.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H360F May damage fertility.

Precautionary Statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read



and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces.
No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe dusts or mists.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P281 Use personal protective equipment as required.

Response:

P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P310 Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Warning : Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms.
There are no hazards not otherwise classified that have been identified during the classification process.
There are no ingredients with unknown acute toxicity used in a mixture at a concentration \geq 1%.



3. Composition/information on ingredients

Hazardous ingredients

Chemical name	CAS-No.	Concentration (%)
Benzyl alcohol	100-51-6	>= 25 - < 50 %
Isophoronediamine	2855-13-2	>= 10 - < 20 %
m-phenylenebis(methylamine)	1477-55-0	>= 10 - < 20 %
ethanol	64-17-5	>= 5 - < 10 %
Phenol, 4-dodecyl-, branched	210555-94-5	>= 3 - < 5 %
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	>= 3 - < 5 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : Gastrointestinal discomfort
Respiratory disorder
Allergic reactions
Headache
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Health injuries may be delayed.
corrosive effects
sensitizing effects
toxic effects for reproduction



Harmful if swallowed or if inhaled.
May cause an allergic skin reaction.
Causes serious eye damage.
May damage fertility.
Causes severe burns.

- Protection of first-aiders : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- Notes to physician : Treat symptomatically.

5. Fire-fighting measures

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical
- Unsuitable extinguishing media : Water
- Specific extinguishing methods : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

7. Handling and storage



- Advice on safe handling : Do not breathe vapors or spray mist.
 Avoid exceeding the given occupational exposure limits (see section 8).
 Do not get in eyes, on skin, or on clothing.
 For personal protection see section 8.
 Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
 Smoking, eating and drinking should be prohibited in the application area.
 Take precautionary measures against static discharge.
 Provide sufficient air exchange and/or exhaust in work rooms.
 Open drum carefully as content may be under pressure.
 Pregnant women or women of child-bearing age should not be exposed to this product.
 Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
 Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.
 Keep in a well-ventilated place.
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
 Observe label precautions.
 Store in accordance with local regulations.
- Materials to avoid : No data available

8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
m-phenylenebis(methylamine)	1477-55-0	ACGIH	C	0.1 mg/m3
		OSHA P0	C	0.1 mg/m3
		NIOSH REL	C	0.1 mg/m3
		CAL PEL	C	0.1 mg/m3
ethanol	64-17-5	ACGIH	TWA	1,000 ppm
		OSHA Z-1	TWA	1,000 ppm 1,900 mg/m3
		OSHA P0	TWA	1,000 ppm 1,900 mg/m3
		ACGIH	STEL	1,000 ppm



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*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

****Basis**

- ACGIH. Threshold Limit Values (TLV)
- OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)
- OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant
- OSHA P2. Permissible Exposure Limits (PEL), Table Z-2
- OSHA Z3. Table Z-3, Mineral Dust

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.



9. Physical and chemical properties

Appearance	: liquid
Color	: amber
Odor	: amine-like
Odor Threshold	: No data available
Flash point	: ca. 104 °F (40 °C)
Ignition temperature	: 817 °F (436 °C)
Decomposition temperature	: No data available
Lower explosion limit (Vol%)	: 1.3 %(V)
Upper explosion limit (Vol%)	: 13 %(V)
Flammability (solid, gas)	: No data available
Oxidizing properties	: No data available
pH	: Note: Not applicable
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Vapor pressure	: 57.000 mmHg (75.9935 hpa)
Density	: ca.1.01 g/cm ³ at 73 °F (23 °C)
Water solubility	: Note: soluble
Partition coefficient: n- octanol/water	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: ca.> 20.5 mm ² /s at 104 °F (40 °C)
Relative vapor density	: No data available
Evaporation rate	: No data available
Burning rate	: No data available
Volatile organic compounds (VOC) content	: 28 g/l A+B Combined



10. Stability and reactivity

- Reactivity : No dangerous reaction known under conditions of normal use.
- Chemical stability : The product is chemically stable.
- Possibility of hazardous reactions : Stable under recommended storage conditions.
Vapors may form explosive mixture with air.
- Conditions to avoid : Heat, flames and sparks.
- Incompatible materials : No data available

11. Toxicological information

Acute toxicity

Harmful if swallowed or if inhaled.

Ingredients:

Benzyl alcohol:

- Acute oral toxicity : LD50 Oral (Rat): 1,620 mg/kg
- Acute inhalation toxicity : LC50 (Rat): > 4.178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Isophoronediamine:

- Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg
- Acute inhalation toxicity : LC50 (Rat): > 5.01 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
- Acute dermal toxicity : LD50 Dermal (Rabbit): > 2,000 mg/kg

m-phenylenebis(methylamine):

- Acute oral toxicity : LD50 Oral (Rat): 930 mg/kg
- Acute inhalation toxicity : LC50 (Rat): 1.34 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
- Acute dermal toxicity : LD50 Dermal (Rat): > 3,100 mg/kg

Phenol, 4-dodecyl-, branched:

- Acute oral toxicity : LD50 Oral (Rat): 2,140 mg/kg
- Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes severe burns.



Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction.
Respiratory sensitization: Not classified based on available information.

Ingredients:

Isophoronediamine:

Assessment: The product is a skin sensitizer, sub-category 1A.
Result: The product is a skin sensitizer, sub-category 1A.

Germ cell mutagenicity

Not classified based on available information.

Reproductive toxicity

May damage fertility.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

Aspiration toxicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

NTP Not applicable

12. Ecological information

Other information Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
May be harmful to the environment if released in large quantities.
Water polluting material.

Component:

Benzyl alcohol	100-51-6	<u>Toxicity to fish:</u> LC50 Species: Fish Dose: > 100 mg/l Exposure time: 96 h
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		<p><u>Toxicity to daphnia and other aquatic invertebrates:</u> EC50 Species: Daphnia magna (Water flea) Dose: > 100 mg/l Exposure time: 48 h</p>
Isophoronediamine	2855-13-2	<p><u>Toxicity to algae:</u> ErC50 Species: Desmodesmus subspicatus (green algae) Dose: > 10 - 100 mg/l Exposure time: 72 h</p>
m-phenylenebis(methylamine)	1477-55-0	<p><u>Toxicity to fish:</u> LC50 Species: Oryzias latipes (Japanese medaka) Dose: > 10 - 100 mg/l Exposure time: 96 h</p> <p><u>Toxicity to daphnia and other aquatic invertebrates:</u> EC50 Species: Daphnia magna (Water flea) Dose: > 10 - 100 mg/l Exposure time: 48 h</p>
Phenol, 4-dodecyl-, branched	210555-94-5	<p><u>Toxicity to fish:</u> LC50 Species: Fish Dose: 0.14 mg/l Exposure time: 96 h</p> <p><u>Toxicity to algae:</u> EC50 Species: Pseudokirchneriella subcapitata (green algae) Dose: 0.53 mg/l Exposure time: 72 h</p>
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	<p><u>Toxicity to algae:</u> EC50 Species: Scenedesmus capricornutum (fresh water algae) Dose: > 10 - 100 mg/l Exposure time: 72 h</p>

13. Disposal considerations

Disposal methods

- Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.



14. Transport information

DOT

UN number	2734
Description of the goods	Amines, liquid, corrosive, flammable n.o.s. (Isophoronediamine, ethanol)
Class	8
Packing group	II
Labels	8 (3)
Emergency Response Guidebook Number	132

IATA

UN number	2734
Description of the goods	Amines, liquid, corrosive, flammable, n.o.s. (Isophoronediamine, ethanol, bisphenol-A-(epichlorhydrin) epoxy resin)
Class	8
Packing group	II
Labels	8 (3)
Packing instruction (cargo aircraft)	855
Packing instruction (passenger aircraft)	851
Packing instruction (passenger aircraft)	Y840

IMDG

UN number	2734
Description of the goods	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (Isophoronediamine, ethanol, bisphenol-A-(epichlorhydrin) epoxy resin)
Class	8
Packing group	II
Labels	8 (3)
EmS Number 1	F-E
EmS Number 2	S-C
Marine pollutant	yes

Special precautions for user

No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

15. Regulatory information

TSCA list : Not On TSCA Inventory



EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Chronic Health Hazard
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Reproductive toxicity

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

California Prop 65  **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov

16. Other information

HMIS Classification

Health	*	3
Flammability		2
Physical Hazard		0
Personal Protection		X

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the



National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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Revision Date 04/02/2018

Material number: 473006