

PRODUCT DATA SHEET

Sikalastic® PF Lo-VOC Primer

TWO-COMPONENT, HIGH SOLIDS, PORE FILLING/SEALING EPOXY PRIMER

PRODUCT DESCRIPTION

Sikalastic® PF Lo-VOC Primer is a two-component, high solids pore filling/sealing epoxy primer for use with Sikalastic® traffic deck coatings.

USES

Use with Sikalastic® Traffic Systems as a primer on concrete, cementitious or plywood surfaces. May also be used to prime metal flashings and penetrations. Refer to the Sikalastic® 710 Lo-VOC/715 Lo-VOC/736 AL Lo-VOC, the Sikalastic® 710/715/735 AL, and the Sikalastic® 720/745 AL Traffic System Data Sheets for system application instructions as well as limitations. Use with Sikalastic® 320 NS/SL and Sikagard®7600 HG/VG waterproofing membranes as primer when required.

CHARACTERISTICS / ADVANTAGES

- Low VOC
- Fast dry time
- Low odor
- Fills and seals rough and porous substrates
- Moisture tolerant

PRODUCT INFORMATION

Packaging

2 gal. Kit:

- Component A: 1 US gal. (3.78 L)
- Component B: 1 US gal. (3.78 L)
- Components A+B: 2 US gal. (4.16 L) Box

4 gal. Kit:

- Component A: 2x1 US gal. (7.56 L)
- Component B: 2x1 US gal. (7.56 L)
- Components 2A+2B: 4 US gal. (15.12 L) Box

10 gal. Kit:

- Component A: 5 US gal. (18.9 L)
- Component B: 5 US gal. (18.9 L)
- Components A+B: 10 US gal. (37.8 L)

Shelf Life

1 year in original unopened container under proper storage conditions.

Storage Conditions

Store dry between 40–90 °F (4–32 °C).

Precondition material for at least 24 hours between 65–75 °F (18–24 °C).

Solid Content	94 % (by weight)	(ASTM D-2369)
	91 % (by volume)	(ASTM D-2697)

Volatile organic compound (VOC) content	See Product Safety Data Sheet
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Viscosity	Components A + B: 3000 ± 200 cps (approx.)
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APPLICATION INFORMATION

Coverage	Dependent on the substrate profile, used as pore-filler for uneven substrates
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Pot Life	Approx 30–45 minutes at 75 °F (24 °C) and 50 % relative humidity
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BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

- To avoid dew point conditions and prolonged cure during application, relative humidity must be no more than 85 % and substrate temperature must be at least 5 °F (3 °C) above measured dew point temperatures.
- Minimum ambient and substrate temperature during application and curing of material is 41 °F (5 °C); maximum is 95 °F (35 °C). Frequent monitoring of ambient and substrate temperature should always be done when applying epoxy primers. Note that low temperatures will slow down the cure, and high temperatures will accelerate it.
- Primer materials will become more viscous at lower application temperatures and be more difficult to spread, which may affect yield. Material not preconditioned to at least 65 °F (18 °C) is likely to exhibit these characteristics.
- Maximum moisture content of concrete substrate by weight when measured with a Tramex CME or CMExpert type concrete moisture meter: 4 % for exterior exposed decks with one application of Sikalastic® PF Lo-VOC Primer; 5 % for exterior exposed decks with two applications of Sikalastic® PF Lo-VOC Primer; 5 % for interior protected decks with one application of Sikalastic PF Lo-VOC Primer.
- Minimum age of concrete must be 21–28 days depending on curing and drying conditions.
- The compressive strength of the concrete substrate should be at least 3500 psi at 28 days and at least 250 psi in tension at the time of application of Sikalastic® PF Lo-VOC Primer.
- Do not thin with solvents.
- Do not store materials outdoors exposed to sunlight and moisture for prolonged periods.
- Do not apply to substrate surfaces where moisture vapor transmission will occur during application and cure. This condition may be checked using ASTM D-4263 (Polyethylene Sheet method).
- Substrate must be dry prior to application. Do not apply to a frosted, wet or damp surface. Allow sufficient time for the substrate to dry after rain or inclement weather, as there is the potential for bonding problems.
- Protect freshly applied primer from freezing, dampness, condensation and water prior to top coating.
- On substrates likely to exhibit outgassing apply during falling ambient and substrate temperature. If applied during rising temperature pinholing may occur.
- Precautions should be taken to prevent vapors and/or odors from entering the building/structure, including but not limited to turning off and sealing air intake vents and through-wall air conditioners, and other means of vapor/odor ingress during application and cure.
- Any repairs required to achieve a level surface must be performed prior to application (consult a Sika representative for guidance on various product solutions). Surface irregularities may reflect through the cured system.
- Unvented metal pan decks or decks containing between-slab membranes require further technical evaluation prior to coating with Sikalastic® Traffic Systems – the use of a moisture tolerant primer such as Sikalastic® FTP LoVOC primer is required - contact Sika regarding recommendations.
- Primer is not UV stable and must be topcoated.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Surface must be clean, sound and dry. Remove dust,

laitance, grease, curing compounds, bond inhibiting impregnations, waxes and any other contaminants. All projections, rough spots, etc. should be dressed off to achieve a level surface prior to the application.

Concrete - Should be cleaned and prepared to achieve a laitance and contaminant-free, open textured surface by blast cleaning or equivalent mechanical means (CSP-3-4 per ICRI guidelines). Sweep and vacuum any remaining dirt and dust with a wet/dry vacuum. Removing residual dust will help ensure a tenacious bond between the primer and substrate. The compressive strength of the concrete substrate should be at least 3500 psi at 28 days and at least 250 psi in tension at the time of application of Sikalastic® PF Lo-VOC Primer.

Plywood - Should be clean and smooth, APA and exterior grade, not less than 1/2" thick, and spaced and supported according to APA guidelines. Joints should be sealed with Sikaflex® 2c or 1a and detailed, and may need embedded fabric reinforcement.

Metal - Should be thoroughly cleaned by solvent wiping, then grinding or blast cleaning to near white metal (SSPC SPC-10).

MIXING

Premix Part A (black liquid) and Part B (white liquid) components separately using a low speed (400–600 rpm) mechanical mixer and Jiffy Paddle at slow speed to obtain uniform color (typically 30 seconds), making sure to scrape the solids from the bottom and sides of the pail. For both the 2 and 10 gallon kits, pour Part A into a separate mixing vessel and then pour part B into Part A. Mixing ratio is 1 part A to 1 part B. Mix the combined material thoroughly until a homogenous mixture and uniform color is obtained (typically 3 minutes). Use care not to allow the entrapment of air into the mixture. Do not mix more material than can be applied within the working time limits (i.e. Pot Life) at the actual field temperature.

APPLICATION

Apply with flat squeegee or phenolic resin core roller at the recommended rate. Allow for sufficient wetting of the slab and backroll, utilizing a 1/4" or 3/8" nap roller to eliminate puddles on the surface of the slab. Coverage is based on substrate profile. Sikalastic® PF Lo-VOC Primer must be tack-free prior to overcoating. The tack-free state is determined when the

primer has sufficient hardness so no indentation is possible with a fingernail. Sikalastic® PF Lo-VOC Primer will generally take about 6 hours to reach a tack-free time at 75F conditions. Sikalastic® PF Lo-VOC Primer must be overcoated within 12 hours after reaching a tack-free state. If the 12 hour window is exceeded, the primed surface must be abraded (grinding or sanding), thoroughly cleaned to remove any dust, prior to reapplication of Sikalastic® PF Lo-VOC Primer.

Removal

Remove wet primer with MEK, xylene, or oxygenated solvents. Once cured, primer can only be removed by mechanical means. Strictly follow solvent manufacturer's warnings and instructions for use.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF**

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