PRODUCT DATA SHEET

Sikalastic®-720 One Shot

TWO-COMPONENT, INTEGRAL TEXTURE, FAST CURING, EXTREMELY DURABLE, ONE STEP POLYURETHANE TRAFFIC COATING SYSTEM.

PRODUCT DESCRIPTION


USES

Sikalastic®-720 One Shot may only be used by experienced professionals.

Typical applications include:
- Multi-story parking garages
- Parking decks and ramps
- Foot bridges and walkways
- Mechanical rooms
- Stadiums and arenas
- Plaza and rooftop decks

CHARACTERISTICS / ADVANTAGES

- Achieves a 45 mil system in one single coat application
- Integral Texture for superior durability
- Outstanding resistance to abrasion and wear
- Fast turnarounds - open to traffic in 36 hours!
- UV resistant
- Resistant to deicing salts
- Volatile Organic Compounds (VOC): 20.9 g/L

APPROVALS / STANDARDS


PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Packaging</th>
<th>9.6 gal two component kit, 2x 4.32 gal. comp. A, 2x 0.48 gal. comp. B (Part A pails are stored up-side down to prevent integral texture from hard packing at the bottom of the pail)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Available in Gray and Charcoal</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>1 year in original, unopened containers.</td>
</tr>
<tr>
<td>Storage Conditions</td>
<td>Store dry at 41-95 °F (5-35 °C).</td>
</tr>
</tbody>
</table>
Condition material to 65-85 °F (18-30 °C) before using.

Solid content by volume 95% including aggregate

TECHNICAL INFORMATION

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shore A Hardness</td>
<td>90 +/- 5</td>
<td>(ASTM D-2240) 75°F (24°C) 50% R. H</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>2400 psi +/- 100</td>
<td>(ASTM D-412) 75°F (24°C) 50% R. H</td>
</tr>
<tr>
<td>Elongation at Break</td>
<td>500 % +/- 50%</td>
<td>(ASTM D-412) 75°F (24°C) 50% R. H</td>
</tr>
<tr>
<td>Tear Strength</td>
<td>300 pli +/- 50</td>
<td>(Die C, ASTM D-624) 75°F (24°C) 50% R. H</td>
</tr>
</tbody>
</table>

APPLICATION INFORMATION

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coverage</td>
<td>33 sf/gal</td>
</tr>
<tr>
<td></td>
<td>158 sf/ 4.8 gal A+B mix</td>
</tr>
<tr>
<td>Layer Thickness</td>
<td>45 mils dry (48 WFT)</td>
</tr>
<tr>
<td>Pot Life</td>
<td>20 min</td>
</tr>
</tbody>
</table>

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Surface must be clean, dry and sound with an open texture. Remove dust, laitance, grease, curing compounds, bond inhibiting impregnations, waxes, and any other contaminants. All projections, rough spots, etc., must be removed to achieve a level surface prior to the application.

Concrete - Must be cleaned and prepared to achieve a laitance and contaminant-free, open textured surface by blast cleaning or equivalent mechanical means. The desired surface texture is CSP 3 per ICRI Guidelines. In addition, the substrate surface must be thoroughly cleaned by blowing/vacuuming to remove all particulates that may interfere with coat bonding.

Plywood – Must be clean and smooth, APA and exterior grade, not less than ½” thick, and spaced and supported according to APA guidelines. Joints should be sealed with Sikaflex® 2c NS EZ Mix or Sikaflex® 1a and detailed, and may need embedded fabric reinforcement.

Metal - Must be thoroughly cleaned by grinding or blast cleaning. Sikalastic EP Primer or Sikalastic FTP LoVOC Primer is recommended to be used for proper adhesion and corrosion protection.

DETAILING

Non-structural cracks up to 1/16 inch – Apply a detail coat of a Sikalastic® 720 Base Coat at 23 mils wet, 4” wide, centered over the crack. Allow to become tack free before overcoating.

Cracks and joints over 1/16 up to 1 inch – Seal previously routed and primed cracks and joints with Sika Sealant and allow to skin over and cure for 24 hours min. Apply a detail coat of a Sikalastic® 720 Base Coat at 23 mils wet, 4” wide, centered over the crack. Allow to become tack free before overcoating.

Joints over 1 inch – Should be treated as expansion joints and brought up through the Sikalastic® 720 One Shot Traffic System and sealed with Sika sealant (see Sealant Guide).

PRIMING

Primer Selection - Primer is required for all applications of Sikalastic®-720 One Shot. For applications over concrete the primer used will depend on the moisture level of the concrete. Measure the moisture content of concrete substrate with a Tramex CME or CMExpert type concrete moisture meter.

Sikalastic® FTP LoVOC Primer - For plywood decks, concrete with a maximum moisture content of 5 % by weight, and for metal flanges and penetrations, apply a single coat application of Sikalastic® FTP LoVOC Primer
with a flat squeegee or roller at approximately 175 sf/gal. For concrete decks with a maximum moisture content of 6% by weight, apply two applications of Sikalastic® FTP LoVOC Primer with a flat squeegee or phenolic resin roller at approximately 175 - 220 sf/gal per application. Work primer well into the substrate to ensure adequate penetration and sealing. Apply evenly without puddling. Refer to separate primer data sheet for additional information.

Sikalastic® MT Primer - For concrete with a maximum moisture content of 5% by weight, and for metal flanges and penetrations, apply a single coat application of Sikalastic® MT Primer with a flat squeegee or roller at approximately 175 sf/gal. For concrete decks with a maximum moisture content of 6% by weight, apply two applications of Sikalastic® MT Primer with a flat squeegee or phenolic resin roller at approximately 175 sf/gal per application. Work primer well into the substrate to ensure adequate penetration and sealing. Apply evenly without puddling. Refer to a separate primer data sheet for additional information.

Sikalastic® EP Primer/Sealer - For Wood (timber, plywood) and Metal (aluminium, galvanized, cast iron, copper, lead, brass, stainless steel, steel, zinc). Apply by brush or phenolic resin core roller at the recommended rate, 100-250 sf/gal depending on the substrate. Correct amount of primer will saturate the substrate and leave a slight film on the substrate top surface. Apply evenly without puddling. Refer to separate primer data sheet for additional information.

Sikalastic® Primer – For existing polyurethane coatings, apply Sikalastic® Primer with a flat squeegee or phenolic resin core roller at approximately 300 sf/gal. Work primer well into the substrate to ensure adequate penetration and sealing. Apply evenly without puddling. Sikalastic® Primer is not suitable for metal substrates. Refer to a separate primer data sheet for additional information.

MIXING

Part A should be stored upside down until ready to mix. Turn Part A Pail over to right side up position shortly before mixing is going to take place. Premix Part A component using a low speed (400–600 rpm) mechanical mixer and Jiffy Paddle (5-50 gal. model) at slow speed to obtain uniform color, making sure to scrape the bottom and sides of the pail, ensure aggregate is fully mixed within the Part A. Slowly pour Part B into Part A while mixing so that the Part B gets pulled into the vortex of the mixing paddle. Scrape the sides of the container, Mix the combined material thoroughly for 3 minutes until a homogenous mixture and uniform color is obtained. Use care not to prevent whipping air into the material while mixing - use a slow and methodical mixing approach.

APPLICATION METHOD / TOOLS

After mixing, immediately pour the mixed Sikalastic®-720 One Shot onto the substrate. Leaving the Sikalastic®-720 One Shot in the pail will shorten the working time and pot life and will result in loss of material. Material should be poured out in a ribbon fashion and not in one large puddle. This will help make sure to get the most effective squeegee application. Apply Sikalastic®-720 One Shot over the entire area including previously detailed cracks. Coating should be tack free after about 6 hours at 70 °F and 50 % RH. Allow coating to cure for a minimum of 36 hours before opening to vehicular traffic

Proper Squeegee: Use a 3/8” notched squeegee or trowel to achieve the proper wet film thickness of 48 mils (45 mill DFT). The squeegee must be stiff enough to not bend when significant pressure is placed on it - this will result in improper thickness. It is highly recommended to check thickness with a wet film gage as work is progressing.

Proper Roller: Phenolic resin core roller with 1/4” Nap

Squeegee Application and Finish Rolling: Push squeegee behind ribbon of material with consistent pressure on squeegee, do not pull squeegee towards applicator. After squeegeeing material to proper thickness, backroll material in two directions; one perpendicular to the other. Wet roller with excess material prior to backrolling, using a dry roller for backrolling will result in improper application thickness. Do not apply pressure with roller, do not push material with roller. If backrolled more than one time in each direction final texture could be inconsistent.

CLEANING OF TOOLS

Clean tools with solvent that is acceptable to be used based on local regulations. Xylene, Acetone and MEK, if accepted locally are effective for cleaning tools and equipment.

LIMITATIONS

- To avoid dew point conditions during application relative humidity must be no more than 95 % and substrate temperature must be at least 5 °F (3 °C) above measured dew point temperature.
- Maximum moisture content of concrete substrate by weight when measured with a Tramex CME is 4%. If higher then see primer requirements for proper application.
- Minimum ambient and substrate temperature during application and curing of material is 40 °F (4 °C); maximum is 95 °F (35 °C).
- Do not store materials outdoors directly exposed to sunlight and moisture. Cover and protect materials with breathable type covers such as canvas tarpaulins to allow venting and protection from weather and moisture. Observe temperature storage and conditioning requirements.
- Do not thin with solvents.
Minimum age of concrete must be 21–28 days, depending on curing and drying conditions.

- Any repairs required to achieve a level surface must be performed prior to application (consult a Sika representative for guidance on various product solutions). Surface irregularities may reflect through the cured system and should be mitigated.
- Do not apply to a porous or damp surface where moisture vapor transmission will occur during application and cure. Do not apply in conditions when concrete is outgassing and has potential to cause pinholing in the system.
- Substrate must be dry prior to application. Do not apply to a frosted, wet or damp surface.
- Do not proceed if rain is imminent within 6–12 hours of application. Allow sufficient time for the substrate to dry after rain or inclement weather as there is the potential for bonding problems.
- When applying over existing coatings compatibility and adhesion testing is required.
- Precautions should be taken to prevent odors and/or vapors from entering the building/structure, including but not limited to turning off and sealing air intake vents or other means of ingress for odors and for vapors into the building/structure during product application and cure.
- On grade, lightweight concrete, asphalt pavement, or insulated split slab applications, or applications where chained or studded tires may be used, must not be coated with Sikalastic Traffic Systems without Sika technical review. Contact Sika Technical Services or Product Engineering.
- Unvented metal pan decks or decks containing a between-slab membrane require further technical evaluation and priming with a moisture tolerant primer - contact Sika regarding recommendations.
- Waterproofing applications under overburden, including concrete pavement, and tile in a cementitious setting bed, require further technical evaluation - contact Sika regarding recommendations.
- Do not subject to ponding water or continuous immersion.
- Mockups to verify application methods and substrate conditions as well as desired skid resistance and aesthetics are highly recommended.

OTHER RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

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BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

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Product Data Sheet
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