

# PRODUCT DATA SHEET

# Westec PE

Westec® Polyethylene Waterstop

#### PRODUCT DESCRIPTION

Polyethylene (VLDPE) Waterstop for joint waterproofing of secondary containment structures.

# **USES**

- ② Ethanol/Biodiesel
- Petrochemical Manufacturing
- Refineries
- Pulp and Paper Mills
- Land, Air and Seaports
- Pipeline
- Pharmaceutical Plants

# **CHARACTERISTICS / ADVANTAGES**

- Embedded in concrete, across and/or along the joint, waterstops form a watertight diaphragm that prevents the passage of liquid through the joint.
- Suitable for contact with a wide range of chemicals particularly effective for hydrocarbons such as Benzene, Toluene, and Xylene.
- Certain profiles have received European Technical Approval for watersealing bands and approved for CE marking in the European Union, ETA-04/0044.

# PRODUCT INFORMATION

Packaging	Varies	
Shelf Life	N/A	
Storage Conditions	N/A	
TECHNICAL INFORMATIO	N	
Shore A Hardness	40 Shore D	(ASTM D2240)
Tensile Strength	2000 psi	(ASTM D638)
Tensile Modulus of Elasticity	4200 psi	(ASTM D638)
Elongation	800%	(ASTM D638)
Chemical Resistance	Resistant to a wide range of chemicals. Please refer to the Westec® Chemical Resistance Chart available at usa.sika.com for commonly used chemicals or contact the waterproofing engineering department for any chemicals not shown.	

#### **Product Data Sheet**

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#### **APPLICATION INSTRUCTIONS**

Westec® PE Waterstop must be installed prior to concrete placement to ensure proper positioning and concrete consolidation around the waterstop. All transitions, intersections, and splices should be heat welded to maintain continuity. Factory Made Fabrications are recommended for all intersections and changes of direction. Specific installation requirements will vary depending on the style of profile, please refer to Sika's TPER/PE Waterstop Installation Guide and TPER/PE Waterstop Splicing Guide available at usa.sika.com.

#### **APPLICATION METHOD / TOOLS**

All transitions, intersections, and splices must be heat welded using a Sika® Greenstreak® Splicing Iron in compliance with the instructions shown in Sika's TPER/PE Splicing Guidelines found at usa.sika.com.

#### **LIMITATIONS**

The size, shape, and style of waterstop should be based on specific application needs. Please consult a Sika Engineer at 800-325-9504 for assistance with profile selection.

#### **BASIS OF PRODUCT DATA**

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

#### OTHER RESTRICTIONS

See Legal Disclaimer.

# **ENVIRONMENTAL, HEALTH AND SAFETY**

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

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# **LEGAL DISCLAIMER**

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF **MERCHANTABILITY OR FITNESS FOR A PARTICULAR** PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at https://usa.sika.com/en/group/SikaCorp/termsandconditions.html or by calling 1-800-933-7452.

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