



PA-311 M[®] ADHESIVE

Commercial Product Data Sheet

PA-311 M Adhesive is a specially formulated cold process adhesive designed for use with Siplast Paradiene 20/30, Paradiene 40 FR, and Parafor 50 LT Roofing Systems. PA-311 M Adhesive is an asphalt cutback adhesive containing non-asbestos fibers and special bond enhancing modifiers.

Contact Siplast for information on approved product uses.

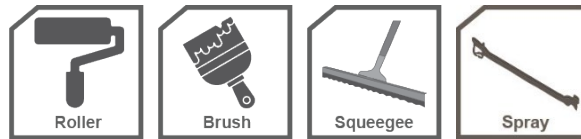
USES: ROOF MEMBRANE ADHESIVE

Unit	5 gal Pail: 4.7 gal net content (17.8 L)
	55 gal Drum: 53 gal net content (200.6 L)
	350 gal Tote: 340 gal net content (1287 L)
Coverage	Base Ply: 1.5 – 2.5 gal/sq (0.6 – 1.0 L/m ²)
	Interply: 1.5 – 2 gal/sq (0.6 – 0.8 L/m ²)
Thickness	1.5 gal/sq: 24 mils (0.6 mm) 2 gal/sq: 32 mils (0.8 mm)
Coverage Weight	1.5 gal/sq: 14 lb/sq (0.7 kg/m ²) 2 gal/sq: 19 lb/sq (0.8 kg/m ²)
Recommended Adhesive Temp. at Point of Application	Minimum 70°F (21°C)
Flash Point	>105°F min. (41°C) (Cleveland Open Cup)
VOC Content	< 250 g/L

PRODUCT INFORMATION

Application

Refer to the applicable Siplast Technical Guide for detailed application information.



Storage and Handling

All Siplast adhesive roofing products should be stored upright on a clean, flat surface. Care should be taken that containers are not dropped and container seals are not broken prior to use. All roofing products should be stored in a dry place out of direct exposure to the elements and kept away from excessive heat, fire, or open flames.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

Packaging

Pallet: 44 in x 48 in (112 cm x 122 cm) wooden pallet

Pails Per Pallet: 42
Pallets Per Truckload: 22
Weight Per Pail: 50 lb (22.7 kg)

Drums Per Pallet: 4
Pallets Per Truckload: 22
Weight Per Drum: 563 lb (255 kg)
Weight Per Tote (Full): 4025 lb (1826 kg)

Listings, Approvals, & Certifications

