



Commercial Product Data Sheet

PARASOLO® PVC BONDING ADHESIVE

Parasolo PVC Bonding Adhesive is a solvent-based, low-VOC, contact-type bonding adhesive specifically designed for bonding Parasolo PVC and PVC KEE single-ply roofing membranes and flashings to approved substrates. PVC Bonding Adhesive is produced using a fast drying solvent that provides high initial tack and is applied by brush or roller.

Contact Siplast for information on approved product uses.

USES: PVC MEMBRANE ADHESIVE PVC FLASHING ADHESIVE

Color	Amber
Base	Synthetic Polymer
Solvent	Ketone, Aromatic Hydrocarbon
Solid Content	24% (± 1%)
Flash Point	< 0°F (-17.8°C)
voc	< 200 g/L
Weight	7.8 lb/gal (0.93 kg/L)
Viscosity	1,800 - 2,400 cps
Shelf Life	1 year (unopened)
Open Time	Up to 60 minutes
Dry Time*	5 min at 100°F (37.8°C) 10 min at 75°F (23.9°C) 20 min at 40°F (4.4°C)
Coverage**	60 ft²/gal (1.47 m²/L) 300 ft²/pail (27.8 m²/pail)

^{*}Dry times are approximate and are affected by temperature, wind, and humidity.

PRODUCT INFORMATION

Application

Refer to the applicable Siplast Technical Guide for detailed information on the application of Parasolo PVC and PVC KEE membranes in Parasolo PVC Bonding Adhesive.





Storage and Handling

Store material in a clean and well-ventilated area at $40^{\circ}F - 90^{\circ}F$ ($4^{\circ}C - 32.2^{\circ}C$). Storage for extended periods outside this temperature range may shorten shelf life. Keep containers covered when not in use.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

Packaging

Primary Packaging: 5-gal (18.93 L) metal pails

Pails Per Pallet: 45 Weight: 39 lbs (17.69 kg)

Listings, Approvals, & Certifications







Current copies of all Siplast Commercial Product Data Sheets & Safety Data Sheets are posted on our website at www.siplast.com
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^{**}Substrate porosity texture and ambient conditions may affect coverage rates.