

**USES:**  
**ROOF MEMBRANE ADHESIVE**

## SFT ADHESIVE

### Commercial Product Data Sheet

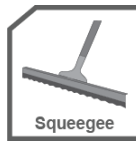
SFT Adhesive is a single-component, high-solids, low-odor liquid adhesive designed for use with Siplast Paradiene, Parafor, Teranap, Veral, and Paratech SBS-modified bitumen roofing and waterproofing sheets. When used as an interply adhesive, SFT Adhesive adds an extra layer of waterproofing between membrane plies.

Contact Siplast for information on approved product uses.

## PRODUCT INFORMATION

### Application

Refer to the applicable Siplast Technical Guide for detailed application information.



### Storage and Handling

All Siplast adhesive roofing products should be stored on a clean, flat surface. Care should be taken that containers are not dropped and container seals are not broken prior to use. All roofing products should be stored in a dry place out of direct exposure to the elements and kept away from excessive heat, fire, or open flames. Storage under high-temperature/humidity conditions will significantly reduce the shelf life.

Please note that the product may separate or form a semi-hardened skin as it approaches the end of its shelf life. If the foil seal is removed and the adhesive has separated, the liquid should be thoroughly mixed until homogenous. If a skin is present, it should be peeled and properly disposed of. The skin should never be broken up and mixed back into the liquid contents.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

### Packaging

Pallet: 44 in x 48 in (112 cm x 122 cm) wooden pallet

Pails Per Pallet: 36

Pallets Per Truckload: 18

Weight Per Pail: 60 lb (28 kg)

Weight Per Pallet: 2232 lb (1012 kg)

### Listings, Approvals, & Certifications



Classified by UL in accordance with ANSI/UL 790. Refer to UL Product iQ for specific assemblies.  
FM Approved - Refer to RoofNav.com for specific assemblies.

Typical Coverage*	Per ply: 1.5 – 2 gal/sq (0.6-0.8 L/m <sup>2</sup> )
Unit	5 gal Pail (18.9 L)
Thickness	1.5 gal/sq: 24 mils (0.6 mm) 2 gal/sq: 32 mils (0.8 mm)
Coverage Weight (Approx.)	1.5 gal/sq: 18 lb/sq (0.8 kg/m <sup>2</sup> ) 2 gal/sq: 24 lb/sq (1.2 kg/m <sup>2</sup> )
VOC Content	< 35 g/L ASTM D2369, EPA Method 24
Recommended Adhesive Temp. at Point of Application	70°F-95°F (21°C-35°C)
Shelf Life**	9 months from Date of Manufacture

\* Coverage rates may be lower when used over irregular surfaces and will vary depending on substrate roughness.

\*\* When stored unopened at 55°F-80°F (13°C-27°C).