



## SFT CEMENT

### Commercial Product Data Sheet

SFT Cement is a single-component, high-solids, low-odor flashing adhesive for use with Siplast Parafor, Teranap, Veral, and Paratech SBS-modified flashing sheets. When used as an interply adhesive, SFT Cement adds an extra layer of waterproofing between membrane plies. Designed specifically for use as a flashing cement, SFT Cement may also be used as a multi-purpose adhesive and/or cement in approved applications.

Contact Siplast for information on approved product uses.

#### USES: FLASHING MEMBRANE ADHESIVE

|                                                    |                                                                                            |
|----------------------------------------------------|--------------------------------------------------------------------------------------------|
| Typical Coverage*                                  | Per Ply:<br>2 – 3 gal/sq (0.8 - 1.2 L/m <sup>2</sup> )                                     |
| Unit                                               | 3.5 gal Pail (13.2 L)                                                                      |
| Thickness                                          | 2 gal/sq: 32 mils (0.8 mm)<br>3 gal/sq: 48 mils (1.2 mm)                                   |
| Coverage Weight                                    | 2 gal/sq: 24 lb/sq (1.2 kg/m <sup>2</sup> )<br>3 gal/sq: 34 lb/sq (1.7 kg/m <sup>2</sup> ) |
| VOC Content                                        | < 50 g/L<br>ASTM D2369, EPA Method 24                                                      |
| Recommended Adhesive Temp. at Point of Application | 70°F - 95°F (21°C - 35°C)                                                                  |
| Shelf Life**                                       | 12 months from Date of Manufacture                                                         |

\* Coverage rates may be lower when used over irregular surfaces and will vary depending on substrate roughness.

\*\* When stored unopened at 40°F-90°F (4.4°C-33.2°C).

#### PRODUCT INFORMATION

##### Application

Refer to the applicable Siplast Technical Guide for detailed application information.



##### Storage and Handling

All Siplast adhesive roofing products should be stored on a clean, flat surface. Care should be taken that containers are not dropped and container seals are not broken prior to use. All roofing products should be stored in a dry place out of direct exposure to the elements and kept away from excessive heat, fire, or open flames. Storage under high-temperature/humidity conditions will significantly reduce the shelf life.

Please note that the product may separate or form a semi-hardened skin as it approaches the end of its shelf life. If the foil seal is removed and the cement has separated, the liquid should be thoroughly mixed until homogenous. If a skin is present, it should be peeled and properly disposed of. The skin should never be broken up and mixed back into the liquid contents.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

##### Packaging

Pallet: 38 in x 48 in (97 cm x 122 cm) wooden pallet  
 Pails Per Pallet: 36  
 Pallets Per Truckload: 18  
 Weight Per Pail: 47 lb (21 kg)  
 Weight Per Pallet: 1692 lb (767 kg)