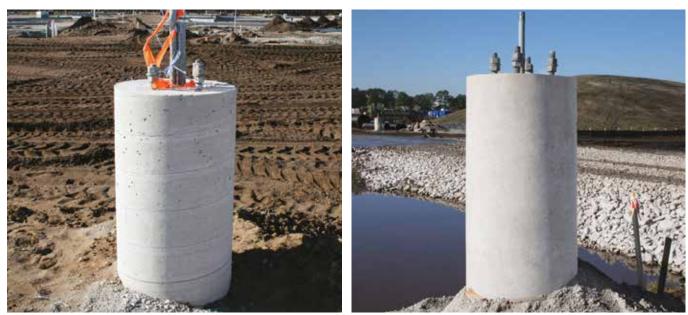
End column finishing forever with Sonotube® Finish Free® concrete forms



Standard form column

Sonotube Finish Free form column

Sonotube Finish Free forms eliminate costly column grinding, patching and manual finishing. A built-in, patented StripCord[™] stripping filament makes form removal faster, easier and safer.

Tools and materials required for finished columns

Standard concrete form	Sonotube Finish Free form
Release agent	Hammer
Generator (or other power supply)	Utility knife
Circular saw	
Grinding equipment and disks	
Grout/patch material	
Trowel	

Save up to 50% in labor and material

Savings comparison				
Number of columns poured	Total cost with standard concrete forms	Total cost with Sonotube Finish Free forms	Total Savings	
50	\$ 17,250	\$ 9,900	\$ 7,350	
100	\$ 34,500	\$ 19,800	\$ 14,700	
200	\$ 69,000	\$39,600	\$29,400	
500	\$172,500	\$99,000	\$73,500	



Calculate how much you can save with Sonotube® Finish Free® concrete forms

Savings calculation* example

	Standard concrete form	Sonotube Finish Free form
Form cost	\$72.00 (\$6/ft. x 12 ft.)	\$198.00 (\$16.50/ft. x 12 ft.)
Patch material	\$30.00 (\$2.50/ft. x 12 ft.)	0
Labor cost	\$243.00 (.75 man-hours/ft. x \$27/hr. x 12 ft.)	0
Total cost	\$345.00	\$198.00
		Total savings using one Sonotube Finish Free form = \$147.00

Form cost = Material cost = Labor cost =

- = The purchase price per foot of the form x the length of the form in feet
- *Material cost* = The cost of patch material/grout required per foot of column x the length of the form in feet
 - The cost per man-hour required to grind, patch and finish each foot of column x the number of feet of column that require finishing

	Standard concrete form	Sonotube Finish Free form			
Form cost					
	(form length x price/ft.)	(form length x price/ft.)			
Patch material	+	+ 0			
	(material cost/ft. x # of ft. to be finished)				
Labor cost	+	+ 0			
	(man-hrs./ft. x labor cost/hr. x # of ft.)				
Total cost	=	=			
Total savings using one Sonotube Finish Free form =					
Total job savings					
# of columns in job	 x savings with one Sonotube Finish Free form =				

*Assumptions based on 12' x 24" form size

Standard form cost:	\$ 6/ft.
Sonotube Finish Free form cost:	\$ 16.50/ft.
Labor and fringe benefits cost:	\$ 27.00/hr.
Patch material cost:	\$ 2.50/ft.
Man-hours per foot of finished column:	.75

