MasterClip® VLB

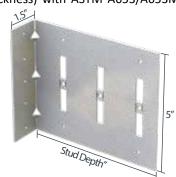
Bypass Slab

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M

G90 (Z275) hot dipped galvanized coating.

The attachment of MasterClip VLB to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent up the base material (steel or concrete) and the design configuration.







US Patents #8,181,419, #8,683,770 & #10,132,341

MasterClip VLB Allowable Loads

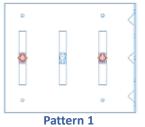
Rigid Connection: F1, F2, & F3 Load Directions												
Screw Patterns with #12 Screws	F1 - Load Direction				F2 - Load Direction			F3 - Load Direction				
	VLB600		VLB800		VLB600 / VLB800			VLB600			VLB800	
	2 Screws	3 Screws 4 Screws	2 Screws	3 Screws 4 Screws	2 Screws	3 Screws	4 Screws	2 Screws	3 Screws	4 Screws	3 Screws	4 Screws
33mil (20ga), 33ksi stud	95	190	95	182	376	444	752	250	363	502	310	440
33mil (20ga), 50ksi stud	138	276	138	182	544	642	1,088	362	525	726	449	636
43mil (18ga), 33ksi stud	124	248	124	182	560	661	1,120	372	540	748	462	655
43mil (18ga), 50ksi stud	179	358	179	182	810	956	1,620	539	782	1,081	668	948
54mil (16ga), 33ksi stud	156	312	156	182	788	930	1,576	524	760	1,052	650	922
54mil (16ga), 50ksi stud	225	450	182	182	1,138	1,343	1,811	757	1,098	1,519	939	1,269
68mil (14ga), 50ksi stud	284	536	182	182	1,434	1,692	1,811	954	1,384	1,792	1,183	1,269
97mil (12ga), 50ksi stud	405	536	182	182	1,434	1,692	1,811	954	1,384	1,792	1,183	1,269
Max Allowable Clip Load		536		182		1,811			1,792		1,2	269

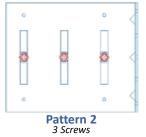
Vertical Deflection: F1 & F2 Load Directions										
		F1 - Load	F2 - Load Direction							
	VLB	600	VLB	800	VLB600 & VLB800					
Screw Patterns with #12 Screws	2 Screws	3 Screws	2 Screws	3 Screws	2 Screws	3 Screws				
33mil (20ga), 33ksi stud	9	5	9	5	376	564				
33mil (20ga), 50ksi stud	138		107		544	816				
43mil (18ga), 33ksi stud	12	24	107		560	840				
43mil (18ga), 50ksi stud	179		107		810	1,215				
54mil (16ga), 33ksi stud	156		107		788	1,182				
54mil (16ga), 50ksi stud	22	25	107		1,138	1,567				
68mil (14ga), 50ksi stud	2!	59	107		1,434	1,567				
97mil (12ga), 50ksi stud	259		107		1,434	1,567				
Max Allowable Clip Load	2!	59	10	07	1,567					



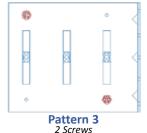
**Important notes for MasterClip VLB Allowable Load tables continued on next page.

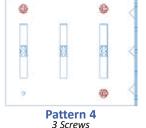
Vertical Deflection Screw Patterns

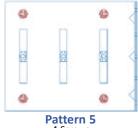




Rigid Connection Screw Patterns







tern 4 Pattern 4 Screws

2 Screws

Notes:

- 1. MasterClip VLB resists in plane of wall (F1), horizontal (F2), and vertical (F3) loads when used as a rigid connector.
- 2. MasterClip VLB resists in plane of wall (F1) and horizontal (F2) loads when used as a deflection connector.
- 3. Allowable loads have not been increased for wind, seismic, or other factors.
- 4. Design loads consider loads on the clip and #12 screw fasteners to the stud web.
- 5. Three #12 screws are provided with each connector (based on number of integrated breakaway step bushings). Load requirements don't always require the use of all screws provided.
- 6. Three slots are standard in 6" and higher web depths to accommodate construction tolerances. Use of a 3rd screw and bushing is dependent upon load requirements.
- 7. Total vertical deflection up to 2" (1" up and 1" down).
- 8. Guide holes in the 1-1/2" leg measure 0.141" in diameter.
- 9. Fasten within 3/4" of the angle heel (centerline of the 1-1/2" leg) to minimize eccentric load transfer.
- 10. Fasteners attaching clips to structure should be installed symmetrically around the center line of the clip. The allowable load of the clip may be reduced if fasteners are not installed symmetrically.
- 11. Allowable load tables incorporate eccentric loading of fasteners. Values with a welded connection may increase.
- 12. Torsional effects are considered on the screw group for F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the screw connection to the stud.
- 13. Loads listed reflect force in a single direction. When multiple loads react on the connection, it is the responsibility of the designer to check the interaction of forces.
- 14. For LRFD strengths contact TSN technical services.

Nomenclature

MasterClip VLB is designated by type (VLB), followed by stud depth in inches multiplied by 100.

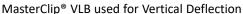
Example: 6" stud.

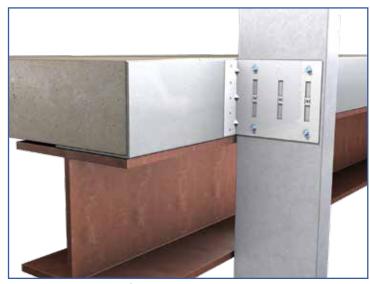
Designate: MasterClip® VLB600

Example Details

The attachment of MasterClip to the primary structure may be made with PAFs, screw/bolt anchors or welds and is dependent upon the base material (steel, concrete or CMU) and the design configuration.







MasterClip® VLB used as a Rigid Connection



MasterClip VLB Series Blast and Seismic Design Data www.steelnetwork.com

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