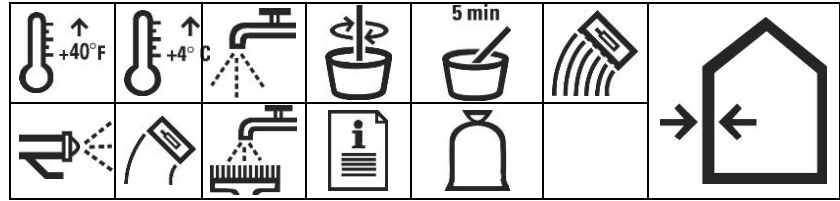


# Sto BTS® FastSet

80728 Sto BTS FastSet



## Technical Data

REPORT	TEST METHOD	TEST CRITERIA	TEST RESULTS
<b>Adhesion (psi) [kPa]</b>	ASTM C-297	28 days	>15 – Gypsum Sheathing *[103] >15 – EPS Board *[103] >100 – Concrete Block [689] >15 – Dens Glass® Gold ** [103] >100 – Concrete [689]
<b>Impact Strength</b>	EIMA 101.86	Standard Impact Classification	Pass
<b>Drying Time</b>	Temperature/ Humidity	<b>Conventional Cementitious Base Coat</b>	<b>Sto BTS FastSet</b>
	45F/90% RH	24 hours +	6 hours
	70F/50% RH	12 hours	4 hours
	85F/50% RH	6-8 hours	2 hours

\* Failure of substrate

\*\* Dens-Glass Gold is a registered trademark of the G-P Gypsum Corp.

Sto BTS FastSet is a one-component, polymer-modified, cement based material used as an adhesive and base coat in Sto Wall Claddings, including StoTherm® ci Classic and StoTherm® ci Lotusan Systems. It is specially designed to provide for the recommended minimum 1/16" (1.6 mm) base coat thickness in a single application.

### Coverage

"Through the wall": 65-90 ft<sup>2</sup> (6.0-8.4 m<sup>2</sup>) per bag (when used for both adhesive and base coat applications).

As an adhesive over sheathing and smooth masonry: 110-170 ft<sup>2</sup> (10.2-15.8 m<sup>2</sup>) per bag, applied with a 1/2" x 1/2" (13 mm x 13 mm) U-notched trowel having 2" (51 mm) spread between notches.

As an adhesive over rough or uneven masonry: 35-55 ft<sup>2</sup> (3.3-5.1 m<sup>2</sup>) per bag, applied with a 5/8" x 5/8" (16 mm x 16 mm) square-notched trowel having 5/8" (16 mm) spread between notches.

As a base coat: 100-160 ft<sup>2</sup> (9.3-14.9 m<sup>2</sup>) per bag.

As a skim coat: 110-160 ft<sup>2</sup> (9.3-14.9 m<sup>2</sup>) per bag.

Coverage may vary depending on application technique and surface conditions.

### Packaging

60 lb. bag (27 kg).

### Shelf Life

12 months, if protected from moisture and properly stored.

### Storage

Store off the ground in a dry area. Protect from direct sunlight, extreme heat [90°F (32°C)], moisture and freezing.

## Features Benefits

<b>1 One-component</b>	Ready to use; easily mixed with water on the job site
<b>2 Polymer-modified</b>	Excellent adhesion and freeze/thaw resistance; resists cracking
<b>3 Creamy smooth consistency</b>	Trowels easily; increases job site productivity
<b>4 Vapor permeable</b>	Allows substrate to breathe naturally; resists blisters caused by trapped vapor
<b>5 High build</b>	Labor savings; can be applied to 1/16" (1.6 mm) thickness in one application with standard reinforcing mesh
<b>6 FastSet</b>	Allows top coating after 3-4 hours at normal conditions (70F [21°C], 50% RH)
<b>7 Factory blended Portland cement</b>	Assures performance mix ratio
<b>8 Low cement ratio</b>	Less alkalinity, less free lime, less efflorescence
<b>9 Bagged powder product</b>	Less solid waste than pails; freezing protection not required prior to mixing

## Surface Preparation

**Concrete or Masonry:** surfaces must be clean, dry and free of frost, damage and all bond-inhibiting materials, including dirt, efflorescence, laitance, form oil and other foreign matter. Loose or damaged material must be removed by water blasting, sandblasting or mechanical wire brushing and repaired. Avoid application over irregular surfaces. Resurface, patch or level surfaces to required tolerance and smoothness with appropriate Sto leveling materials. Refer to ASTM D-4258 and ASTM D-4261 for complete details on preparing cementitious substrates for coatings.

**StoGuard® Air/Moisture Barrier:** ensure surface is clean, dry and free of surface contamination. Install StoTherm® ci insulation board with adhesive within 30 days of the application of Sto Gold Coat or clean the surface and recoat with Sto Gold Coat.

**Sheathing:** (Gypsum sheathing in compliance with ASTM-C79 or Glass mat faced gypsum sheathing in compliance with ASTM C-1177 [such as Dens-Glass® Gold]. Surface must be clean, dry and free of all bond-inhibiting materials. Sheathing must be installed and protected in accordance with manufacturer's requirements. Remove and replace weather-damaged sheathing. Avoid application over irregular, out of plane surfaces.

# Sto BTS® FastSet

## Mixing

Use 6-8 quarts (5.7-7.6L) of water per 60 lbs (27 kg) bag. Mix automatically using Sto's Continuous Mixer, or mix ½ bag at a time by adding Sto BTS FastSet to 3-4 quarts (2.8-3.8L) of clean, potable water in a clean mixing pail.

Mix with a clean, rust-free electric drill and paddle. Allow to set approximately five minutes, adjust mix if necessary by adding up to 8 fl.oz. (0.24L) of water per ½ bag, remix to a uniform consistency. Avoid retempering after mixing of product.

## Application

Apply only to sound and clean, dry, properly prepared, frost-free surfaces.

**As an adhesive:** Apply to the back of the insulation board with the appropriate size notched trowel. When using Sto's M-8 Spray pump apply directly onto the substrate. Form uniform ribbons of adhesive parallel to the short dimension of the board so the ribbons are oriented vertically in relation to the plane of the wall. Immediately install the board horizontally with staggered joints and apply firm pressure over the entire board surface.

**As a base coat:** Insulation board must be rasped and free of all bond-inhibiting materials. Apply with spray equipment such as Sto's M-8 Spray Pump or apply manually with a stainless steel trowel to an approximate thickness of 1/8" (3 mm). Work horizontally or vertically in strips of 40" (1 m) and immediately embed Sto Mesh in the wet Sto BTS FastSet by troweling from the center to the edges of the mesh. Avoid wrinkles in the mesh and smooth the base coat to eliminate trowel marks. Minimum recommended thickness of the reinforced base coat is 1/16" (1.6 mm) when dry. Reapply

additional base coat if necessary to achieve minimum thickness as soon as the first application is dry.

**As a skim coat:** Apply in one application to a maximum thickness of 1/16" (1.6 mm) to the prepared surface and smooth the surface.

### Curing/Drying

Sto BTS FastSet is ready for top coating after 3-4 hours under normal conditions [70°F (21°C), 50% RH]. Allow additional drying time during cold and/or humid weather before application of primer and finish.

Protect from rain, freezing and continuous high humidity until completely dry. Sto recommends priming using the appropriate Sto Primer prior to application of finish.

### Clean Up

Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

## Health And Safety

### Health Precaution

Contains Portland cement and crystalline silica. Avoid breathing dust. As with any chemical construction product, exercise care when handling. **DANGER!**

Causes serious eye damage and/or skin irritation. May cause an allergic skin reaction, respiratory irritation, drowsiness or dizziness.

### Safety Precaution

Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. **First Aid:** EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eye lids with fingers. Get immediate medical attention. SKIN CONTACT: Immediately wash skin with plenty of soap and water for at least 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists. INHALATION: If inhaled, remove to fresh air. If not breathing give artificial respiration or give oxygen by trained personnel. Seek medical attention immediately. INGESTION: If swallowed, do NOT induce vomiting. Call a physician or a poison control center immediately. Never give anything by mouth to an unconscious person.

**Spills:** Collect in an appropriate container. Uncured material may be removed with water.

**Disposal:** Dispose of in accordance with local, state or federal regulations.

**Warning:** KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY. Consult the Safety Data Sheet for further health and safety information. Safety Data Sheet (SDS) is available at [www.stocorp.com](http://www.stocorp.com)  
**LIMITED WARRANTY:** This product is subject to a written limited warranty which can be obtained free of charge from Sto Corp. Refer to Sto Specifications for more complete information on proper use and handling of this product.

## Limitations

- Use only when surface and ambient temperatures are above 40°F (4°C) during application and drying period.
- Do not use on weather-exposed horizontal or below grade surfaces or where immersion in water may occur.
- Sloped surfaces: Refer to Sto details.
- Do not use as a finish coating.
- Do not use over wood surfaces except for wood sheathing surfaces protected with StoGuard®.
- Prevent rapid loss of moisture from exposure to direct sun, wind and high temperatures.

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### Attention

This product is intended for use by qualified professional contractors, not consumers, as a component of a larger construction assembly as specified by a qualified design professional, general contractor or builder. It should be installed in accordance with those specifications and Sto's instructions. Sto Corp. disclaims all, and assumes no, liability for on-site inspections, for its products applied improperly, or by unqualified persons or entities, or as part of an improperly designed or constructed building, for the nonperformance of adjacent building components or assemblies, or for other construction activities beyond Sto's control. Improper use of this product or use as part of an improperly designed or constructed larger assembly or building may result in serious damage to this product, and to the structure of the building or its components. **STO CORP. DISCLAIMS ALL WARRANTIES EXPRESSED OR IMPLIED EXCEPT FOR EXPLICIT LIMITED WRITTEN WARRANTIES ISSUED TO AND ACCEPTED BY BUILDING OWNERS IN ACCORDANCE WITH STO'S WARRANTY PROGRAMS WHICH ARE SUBJECT TO CHANGE FROM TIME TO TIME.** For the fullest, most current information on proper application, clean-up, mixing and other specifications and warranties, cautions and disclaimers, please refer to the Sto Corp. website, [www.stocorp.com](http://www.stocorp.com).