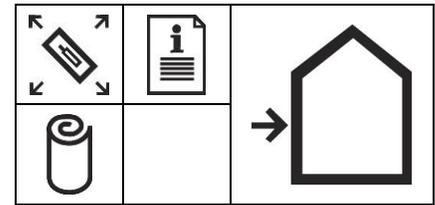


Sto Reinforcing Meshes

80918 Sto Intermediate Mesh
 80919 Sto Detail Mesh
 80920/81920 Sto Mesh
 80921 Sto Armor Mat
 80922 Sto Armor Mat XX
 80985 Sto Mesh 6 oz.



Sto Reinforcing Meshes are specially designed coated glass fiber fabrics used to provide reinforcement and impact resistance in Sto Wall Claddings, including StoTherm® ci and StoQuik® Silver Systems. A variety of meshes are provided for design flexibility, maximum performance, and to facilitate application.

Coverage per Roll

80918 Sto Intermediate Mesh:
238 ft² (22.1 m²)
 80919 Sto Detail Mesh:
118 ft² (11 m²)
 80920 Sto Mesh 38":
475 ft² (44.1 m²)
 81920 Sto Mesh 48":
600 ft² (55.7 m²)
 80921 Sto Armor Mat:
238 ft² (22.1 m²)
 80922 Sto Armor Mat XX:
238 ft² (22.1 m²)
 80985 Sto Mesh 6 oz.:
475 ft² (44.1 m²)

Packaging per carton

80918 Sto Intermediate Mesh: 4 rolls
 80919 Sto Detail Mesh: 16 rolls
 80920/81920 Sto Mesh: 4 rolls
 80921 Sto Armor Mat: 2 rolls
 80922 Sto Armor Mat XX: 1 roll
 80985 Sto Mesh 6 oz.: 4 rolls

Color

Yellow: Sto Mesh, Sto Mesh 6 oz., Sto Intermediate Mesh, Sto Amor Mat, Sto Armor Matt XX
 White: Sto Detail Mesh

Shelf Life

2 years in original, unopened container when properly stored.

Storage

Store in a dry area. Protect from direct sunlight. Store in cartons with cartons on the side (not upright).

Technical Data					
REPORT	TEST METHOD	TEST CRITERIA	TEST RESULTS		
Tensile Strength	ASTM D-5035	Product	WARP (PLI) WEFT (PLI)		
		80918 Intermediate Mesh	300 460		
		80919 Detail Mesh	150 160		
		80920/81920 Mesh	150 160		
		80921 Armor Mat	350 540		
		80922 Armor Mat XX	875 500		
		80985 Sto Mesh 6 oz.	140 225		
Strength-Post Alkaline Soak	ASTM E2098 / E2098M	80918 Intermediate Mesh	N/A		
		80919 Detail Mesh	Pass		
		80920/81920 Mesh	Pass		
		80921 Armor Mat	N/A		
		80922 Armor Mat XX	N/A		
		80985 Sto Mesh 6 oz.	Pass		
		Product	NOMINAL Weight/YD². +/- 5 %	Width of Roll	Length of Roll
80918 Intermediate Mesh	11 oz. 38" (0.97 m) 75' (22.9 m)				
80919 Detail Mesh	4.2 oz. 9.5" (0.24 m) 150' (45.7 m)				
80920 Mesh	4.5 oz. 38" (0.97 m) 150' (45.7 m)				
81920 Mesh	4.5 oz. 48" (1.22 m) 150' (45.7 m)				
80921 Armor Mat	15 oz. 38" (0.97 m) 75' (22.9 m)				
80922 Armor Mat XX	20 oz. 38" (0.97 m) 75' (22.9 m)				
80985 Sto Mesh 6 oz.	6 oz. 38" (0.97 m) 150' (45.7 m)				
Impact Resistance of StoTherm ci with Sto EPS Insulation Board				Impact Classification (Inch-lbs)	(Joules)
				With Sto Mesh	Standard (25 – 49) (2.83 - 5.54)
				With 2 layers Sto Mesh	Medium (50 – 89) (5.65 – 10.1)
				With one layer of Sto Mesh 6oz	Medium (50 – 89) (5.65 – 10.1)
				With Sto Intermediate Mesh	High (90 – 150) (10.2 – 17)
				With Sto Armor Mat and Sto Mesh	Ultra High (over 150) (over 17)
With Sto Armor Matt XX and Sto Mesh	Ultra High (over 150) (over 17)				

Features	Benefits
1 Flexible	Easily wrapped at corners
2 Trimmed Edges	Minimizes building on overlapped seams
3 Coated Glass Fiber	Durable, long-lasting; provides impact resistance
4 Distinct Yellow Color and Sto logo	Quality control
5 Variety of Weights	Meets multiple impact resistance requirements

Sto Reinforcing Meshes

Where to Use

80918 Sto Intermediate Mesh: for use as a reinforcing fabric in StoTherm ci Systems. Achieves high impact resistance.

80919 Sto Detail Mesh: lightweight, highly flexible reinforcing fabric specially designed for use to facilitate back-wrapping system terminations, into reveals and for intricate architectural details in StoTherm ci Systems, and to bridge sheathing joints and wrap rough openings in StoGuard® applications.

80920/81920 Sto Mesh / 80985 Sto Mesh 6 oz.: for use as standard reinforcing fabric in StoTherm® ci and StoQuik® Silver Systems,

and in Autoclaved Aerated Concrete (AAC) wall applications. Sto Mesh achieves Standard impact resistance and Sto Mesh 6oz achieves Medium Impact resistance in StoTherm ci Systems.

80921 Sto Armor Mat: for use at ground floors and other areas of anticipated impact or abuse in StoTherm ci Systems. Achieves ultra-high impact resistance when used beneath Sto Mesh.

80922 Sto Armor Mat XX: Sto's heaviest reinforcing fabric, for use at ground floors and other areas of anticipated impact or abuse in StoTherm ci Systems. Exceeds ultra-high impact resistance when used beneath Sto Mesh.

Surface Preparation

All surfaces must be structurally sound, clean, dry, and free of frost and surface contamination such as dust, dirt, salts, grease, oils, efflorescence, mold, algae, mildew, form release, or any other condition that may affect adhesion.

StoTherm ci Systems: inspect the insulation board surface for planeness, damage or deterioration due to weather or abuse and repair prior to application of reinforcing mesh. Rasp the entire insulation board surface to produce a smooth, level surface.

Application

80918 Sto Intermediate Mesh / 80920/81920 Sto Mesh / 80985 Sto Mesh 6 oz.: Apply a layer of Sto base coat over previously rasped Sto Insulation Board, or, over Cement Board Stucco systems, or, over prepared Autoclaved Aerated Concrete (AAC) wall applications. Work horizontally or vertically in full width strips and fully embed mesh into wet base coat by troweling from center to the edges of the mesh. Avoid wrinkles in the mesh and smooth the base coat to eliminate trowel marks. Double wrap Sto Mesh at all corners and overlap not

less than 2½" (64mm) at mesh seams. Refer to appropriate StoTherm ci System specification for additional details on other Sto meshes.

80919 Sto Detail Mesh: Refer to appropriate StoTherm ci System specification.

80921 Sto Armor Mat/80922 Sto Armor Mat XX: Apply a layer of Sto base coat over previously rasped Sto Insulation Board. Work horizontally or vertically in full width strips and immediately embed mesh into the wet base coat. Butt mesh tightly at seams. Apply Sto Mesh with appropriate base coat over the Sto Armor Mat or Sto Armor Mat XX application when dry. Refer to appropriate StoTherm ci System specification.

Limitations

- Sto Reinforcing Meshes should only be used in accordance with appropriate StoTherm ci or other published Sto specifications.

Health And Safety

Health Precautions

Contains fiberglass. As with any chemical construction product, exercise care when handling.

WARNING!

Causes eye irritation. Causes skin irritation
Precautionary Statements: Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

FIRST AID MEASURES

Eye Contact: Flush with warm running water for 15 min. Do not rub. If irritation persists, consult a physician.

Skin Contact: Wash with mild soap and running water. Use a washcloth to help remove fibers. If irritation persists, consult a physician.

Inhalation: Glass fibers may cause mechanical irritation to the mouth, nose and throat. Remove the person to fresh air.

Ingestion: Unlikely entry route. If symptoms develop consult a physician.

Spills

Collect and dispose of in accordance to local, state or federal regulations.

Disposal

Dispose of in accordance with local, state or federal regulations.

Warning

KEEP CONTAINERS CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY. Consult the Safety Data Sheet (SDS) on www.stocorp.com for further health and safety information.

LIMITED WARRANTY

This product is subject to a written limited warranty which can be obtained free of charge from Sto Corp.

Refer to Sto Specifications for more complete information on proper use and handling of this product.

Sto Corp.
3800 Camp Creek Parkway
Building 1400, Suite 120
Atlanta, GA 30331

Tel: 404-346-3666
Toll Free: 1-800-221-2397
Fax: 404 346-3119

www.stocorp.com

**S155-80918, 80919,
80920, 81920, 80921,
80922, 80985**
Revision Number: A6.1
Date: 2/2023

Attention

This product is intended for use by qualified professional contractors, not consumers, as a component of a larger construction assembly as specified by a qualified design professional, general contractor or builder. It should be installed in accordance with those specifications and Sto's instructions. Sto Corp. disclaims all, and assumes no, liability for on-site inspections, for its products applied improperly, or by unqualified persons or entities, or as part of an improperly designed or constructed building, for the nonperformance of adjacent building components or assemblies, or for other construction activities beyond Sto's control. Improper use of this product or use as part of an improperly designed or constructed larger assembly or building may result in serious damage to this product, and to the structure of the building or its components. **STO CORP. DISCLAIMS ALL WARRANTIES EXPRESSED OR IMPLIED EXCEPT FOR EXPLICIT LIMITED WRITTEN WARRANTIES ISSUED TO AND ACCEPTED BY BUILDING OWNERS IN ACCORDANCE WITH STO'S WARRANTY PROGRAMS WHICH ARE SUBJECT TO CHANGE FROM TIME TO TIME.** For the fullest, most current information on proper application, clean-up, mixing and other specifications and warranties, cautions and disclaimers, please refer to the Sto Corp. website, www.stocorp.com.