EverGrain and Envision decking products are heavier and more flexible than traditional wood products. Use care and do not attempt to lift or carry more decking than you can handle at one time. Proper clothing and safety glasses must be worn at all times when working with decking.

Store material on a rigid, smooth, flat surface. The unused material should be kept covered and supported every 24”. If boards become bent, most can be bent back to their original shape during application.

Determination of the effectiveness, suitability, and safety of any application or use of EverGrain or Envision decking products is solely the responsibility of the homeowner, contractor, or installer. Building code regulations vary, and the homeowner, contractor, or installer must consult local building and safety codes for specific requirements prior to the application of EverGrain or Envision decking products.

LIMITED WARRANTY

TAMKO Building Products, Inc. provides a 20-year Limited Warranty for EverGrain and Envision Products installed in accordance with these written instructions. Envision is also provided with a 20-year Stain Resistance Limited Warranty. For a copy of the Limited Warranty see your EverGrain and Envision Dealer or visit evergrain.com. Returns of or claims for decking product due to any condition that was clearly apparent prior to application/fastening of product, will not be considered after decking has been applied/fastened to deck structure, joist, etc.

BUILDING CODE APPROVED

EverGrain deck boards are ICC Approved (ESR-1625). Refer to code reports on evergrain.com for product details.

TAMKO Building Products, Inc.
P.O. Box 1404
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Indianapolis, Indiana 46244-1404

Technical Services: 800-641-4691
Warranty Services: 800-441-7190
Customer Services: 800-253-1401

These application instructions were current at the time of printing. To obtain a copy of the most current version of the application instructions, visit us online at evergrain.com or call us at 800-641-4691.

LUMBER SIZES & DIMENSIONS

<table>
<thead>
<tr>
<th>Nominal Size</th>
<th>Actual Size</th>
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</thead>
<tbody>
<tr>
<td>1&quot; x 6&quot; (1/2&quot; or 10&quot;)</td>
<td>1-1/8&quot; x 1-1/8&quot;</td>
</tr>
<tr>
<td>2&quot; x 4&quot; (1-1/2&quot;)</td>
<td>1-7/8&quot; x 1-7/8&quot;</td>
</tr>
<tr>
<td>2&quot; x 6&quot; (18&quot; or 20&quot;)</td>
<td>2-1/2&quot; x 2-1/2&quot;</td>
</tr>
</tbody>
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Note: Envision is available in 1" x 6" (16" or 20") only. Post Sleeve is a non-structural, ornamental accessory. Wood post is not included.
Decking and Railing Installation Instructions

- DESIGNER RAILING

1. Wood posts must be spaced at a maximum of 72" on center. Do not notch posts.
2. Drill pilot holes* for all components of railing system before fastening with screws. It is recommended to countersink before fastening with screws.
3. For best appearance, cover your 4x4 wood posts with EverGrain post sleeves. (See post sleeve details). Slide the post ring over the post sleeve.
4. To avoid clogging when drilling holes, frequently remove shavings by raising the drill bit out of the hole.
5. Measure the height for the top universal rail and brackets. Connect the EverGrain brackets to the post with 2 #10 x 2-1/2" screws.
6. Slide the hand rail over the top universal rail.
7. Measure the height for the bottom universal rail and brackets. Fasten the EverGrain brackets between the two legs of the bottom universal rail with 3 #10 x 1" screws.
8. Slide the balusters into the top universal rail and fasten each with 1 #8 x 3" screw.
9. Recess the rail and place it between the posts by setting it on the crush blocks and the two top EverGrain brackets. Anchor the assembled top rail to the EverGrain brackets using 3 #10 x 1" screws, and then anchor the bottom EverGrain brackets to the post with 2 #10 x 2-1/2" screws.
10. Attach the post cap using adhesive.

- COVERED CORNER POST

1. Measure wood posts and cut EverGrain to cover all four sides as shown in the diagram.
2. Using screws, attach skirting to post. Screws must be a minimum of #8 x 1-1/2" and be fastened using 2 screws every 8".

Consult your building professional to ensure selection of fasteners is compatible with your joint and substructure material.

- 2X4 TRADITIONAL RAILING

1. Wood posts must be spaced at a maximum of 72" on center. Do not notch posts.
2. Drill pilot holes* for all components of railing system before fastening with screws. It is recommended to countersink before fastening with screws. Screws to be a minimum of 1" from end of the boards.
3. For best appearance, wrap wood posts with EverGrain skirting. (See covered corner post details).
4. Use #8 x 2-1/2" screws to attach balusters to 2x4's and 2x6's. Use #8 x 3-1/2" screws to attach 2x4's and 2x6's to post.

For more railing Designs/Instructions, visit our web site at evergrain.com.

- TRADITIONAL RAILING

1. Wood posts must be spaced at a maximum of 72" on center. Do not notch posts.
2. Drill pilot holes* for all components of railing system before fastening with screws. It is recommended to countersink before fastening with screws. Screws to be a minimum of 1" from end of the boards.
3. For best appearance, wrap wood posts with EverGrain skirting. (See covered corner post details).
4. Use #8 x 2-1/2" screws to attach balusters to 2x4's and 2x6's. Use #8 x 3-1/2" screws to attach 2x4's and 2x6's to post.

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Consult your building professional to ensure selection of fasteners is compatible with your joint and substructure material.

*To avoid clogging when drilling holes, frequently remove shavings by raising the drill bit out of the hole.

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