

TECHNICAL BULLETIN

Specifications for Removing and Replacing Damaged Cementitious Roof Deck Panels

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Procedures

Step 1:

Determine the system:

- a) Plank with T&G sides and self support between purlins.
- b) Tile with support on sides with Bulb or Truss Tees. Check center to center of Bulb Tees and edge to edge. Tectum tiles must have 1/2" minimum bearing.

Step 2:

Accurately field measure panels to be replaced to nearest 1/16" in width and length to 1/4".

Step 3:

Determine thickness of substrate and insulation, if factory installed.

Step 4:

Determine the number of panels that do not meet the acceptance criteria of the designer or structural engineer.

Step 5:

Follow standard guidelines for protection of building contents and operations.

Step 6:

Remove damaged panels:

- a) Plank Cut multiple span panels over each purlin. Remove attachment mechanism. Panels must be removed in pairs to maintain integrity of tongue and grove.
- b) Tile Cut panels lengthwise in center, parallel to tees and remove. Clean grout from tees.



Step 7:

Replace panels:

- a) Plank Replace panels in pairs. Place right panel in tongue and groove and left panel in tongue and groove and fold down to purlin. If channel is required, it must be included in the installation. Screw down replacement and adjacent panels with factory recommended screws and 2" washers.
- b) Tile insert panel and grout in place. Center tile on tees. Tile must have 1/2" bearing on each tee.

Step 8:

Install insulation as required and water proof repaired deck section by end of each work day.





