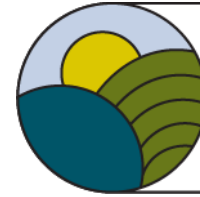


Tremco Low Rise Foam Insulation Adhesive Green

*Solvent Free, Biobased Adhesive
for Insulation Attachment*



**USDA
CERTIFIED
BIOBASED
PRODUCT**
PRODUCT 48%

FEATURES

Solvent free and biobased

2-Component

Non-penetrating attachment

BENEFITS

- Low odor & VOC compliant
- Contains rapidly and renewable resources

- Sets in minutes
- Applied using handheld cartridge gun

- No fastener back out
- No corrosion
- Minimizes installation noise

DESCRIPTION

Tremco Low Rise Foam Insulation Adhesive Green is a two component (1:1 ratio), solvent free, elastomeric urethane adhesive which contains 48% biobased content as tested and certified by the USDA BioPreferred® program. Tremco Low Rise Foam Insulation Adhesive Green is asbestos free, extremely low in odor, and does not contain any bitumen.

BASIC USES

Tremco Low Rise Foam Insulation Adhesive Green is a fast-setting, high-performance adhesive used in roofing systems for bonding approved insulations to base sheets, structural roof decks, and other approved insulations.

Tremco Low Rise Foam Insulation Adhesive Green is a USDA certified biobase product and is listed in the product catalog at www.biopreferred.gov.

Refer to UL Roofing Materials and Systems Directory and/or FM Approval RoofNav® for applicable system configurations.

APPROVED INSULATIONS

- HD wood fiber (ASTM C 208, Type 2, Grade II)
- Polyisocyanurate board
- Polystyrene
- Gypsum cover board ASTM C 1177, 4' x 8' gypsum roof boards are acceptable
- Asphaltic roof board

APPROVED SUBSTRATES

- Concrete roof decks
- Cementitious wood fiber decks (Tectum)
- Steel deck
- SBS Modified Bitumen membranes (smooth or granule)
- Asphalt base sheets
- Approved insulations in multi-layer constructions
- Smooth or gravel BUR (remove loose gravel)

PACKAGING

Available in dual joined cartridge set (Parts A & B) at 1.5 L (0.40 gal) per set. 4 sets per case for a total of 6L (1.58 gal) per case. Six static mixing tips are provided per each case, which are required to properly mix the dual components during application.

STORAGE

Storage Conditions: Keep material temperatures above 45°F (7°C) and do not exceed 95°F (35°C) during storage. **KEEP FROM FREEZING.** Do not store in direct sunlight.

Storage Life: 1 year in unopened containers when stored in proper warehouse temperatures and conditions.

APPLICATION

EQUIPMENT:

Cartridge Unit: Custom battery powered Applicator is recommended. Hand powered cartridge application guns are acceptable for use but require smooth even pressure for continuous bead size.

Tremco Low Rise Foam Insulation Adhesive Green

APPLICATION

CONTINUED

SURFACE PREPARATION:

General: All work surfaces should be clean, dry, and free of dirt, dust, debris, oils, loose gravel, un-adhered coatings, deteriorated membrane and other contaminants or defects that may result in a surface that is not sound or is uneven.

Existing roof surfaces (recovers): All loose gravel must be entirely removed from gravel surfaced BUR membranes. This can be achieved by power brooming, dry vacuuming, or wet vacuuming. If wet vacuum is used the roof surface must be allowed to dry completely before applying primer and adhesive. Blisters in the existing roof membrane must be removed to allow insulation boards to lay flat. Prime BUR and smooth APP modified bitumen surfaces with Tremco SP Primer at a coverage rate of 300 to 400 ft²/gal (7.4 to 9.8 m²/L). Primer is not required for granulated modified bitumen membranes. For application over existing coated roof surfaces (e.g. aluminum, white elastomeric, etc.) the coating must be well adhered. Conduct a pull test to verify adhesion.

Vapor retarder surfaces: Temporary roof membranes or vapor retarders consisting of asphalt glaze coated felts or new smooth APP or SBS modified bitumen membranes must be primed with Tremprime WB at 200 to 400 ft²/gal (4.9 to 9.8 m²/L). Primer is not required for sand-surfaced SBS membranes.

Battery powered single bead applicator: Snap off the molded cap on the top of the adhesive cartridge and screw on the mixing tip. Make sure mixing tip is tight to prevent adhesive leakage. Install the cartridge into the battery powered or pneumatic single bead applicator. Refer to applicator data sheet for complete operating instructions.

Apply ¼"-1/2" wide adhesive beads to the substrate or insulation board in ribbons spaced a minimum of 12 inches on center (spacing may need to be decreased depending on wind uplift requirements). Install insulation boards immediately into the wet adhesive. Do not allow adhesive beads to skin over before placing the boards. Walk on boards to fully press them into the wet adhesive. Use temporary ballast to assure board corners bond tightly to substrate and provide a flat insulation surface. Adhesive will lock boards down in approximately 5 to 7 minutes (slightly longer under cool ambient conditions). Replace mixing tip if application is interrupted for more than 1 minute as adhesive will cure in the nozzle and prevent proper flow of material. Note: mixing tips for cartridge material should not be used with 5 gal. box material.

COVERAGE RATE

LIMITATIONS

Based on 12" OC Bead Spacing;

Cartridges - 4 to 5 SQ per case

- Do not store in direct sunlight or at temperatures above 95°F (35°C).
- Do not apply when ambient temperatures are below 45°F (7°C)
- Product material temperature **must** be between 70°F - 85°F (22°C - 29°C) for 24 hours prior to use.
- Do not use with insulation boards larger than 4' x 4' (1.2m x 1.2m) (see exceptions in Approved Insulations section).
- Do not use insulation boards which have become warped, cupped, or have poor quality due to improper storage/handling. Insulation boards must lay flat upon the roof substrate.
- Do not apply onto wet or damp substrates.
- Do not puddle or mound the adhesive as this will cause the board to rise excessively and lead to board surface unevenness.

PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUE	TEST METHOD
Biobased content	48% by volume	ASTM D 6866
Tensile Strength	Min. 200 psi	ASTM D 412
Density	9.5 lbs./gal.	ASTM D 1875
Viscosity	8,000-13,000 cP	ASTM D 2556
Peel Adhesion	Min. 17 lbf./in.	ASTM D 903
Flame Spread Index	15	ASTM E 84
Smoke Developed Index	50	ASTM E 84
Volatile Organic Content (VOC)	12g/L (Mixed)	ASTM D3960

MAINTENANCE

PRECAUTIONS

TECHNICAL SUPPORT

Tremco Low Rise Foam Insulation Adhesive Green

Your local Tremco Roofing sales representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventative maintenance are all part of a sound roof program.

Users must read container labels and Safety Data Sheets for health and safety precautions prior to use.

Your local Tremco Roofing sales representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications.



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