

Tremco SP Primer

A Versatile Water Based Primer for Coatings

Composition: Tremco SP Primer is a coating primer prepared from a proprietary blend of acrylic polymers and adhesion promoters. Tremco SP Primer is asbestos free and meets the requirements of the National Architectural Coatings regulation.

Basic Use: Tremco SP Primer improves adhesion of acrylic coatings when applied to single ply membranes such as EPDM, PVC, PIB and Hypalon. Tremco SP Primer is also used to prime Tremlastic and Tremlastic S prior to the application of acrylic latex coatings such as Polarcote FR. In addition, Tremco SP Primer may also be used over various surfaces such as metal and masonry as a primer for coatings.

Limitations:

- Do not apply primers or coatings when rain is imminent
- Not intended for use as a final coating
- Do not apply at temperatures below 7° C (45° F)
- Do not allow container to freeze. Store in a heated area.
- All substrates primed with Tremco SP Primer must be coated the same day. Reprime areas left open overnight or which have been contaminated with dust or debris.

Grade: Brush/roll

Packaging: Tremco SP Primer is available in 3.8L (1 gallon), 19L (5 gallon) containers and 200L (53 gallon) plastic lined drums.

Storage Life: One year in unopened containers.

Application: Surface must be clean and dry before applying. Tremco SP Primer is milky white in the container and when first applied, but will dry to clear, tacky finish. Allow primer to completely dry so it will not track under foot traffic before applying acrylic coating (1 hour minimum). Avoid foot traffic on

primed surfaces. Reprime as required.

Coverage: Coverage will vary depending upon surface porosity and application conditions. Approximately 7.4-9.8 m²/L (300-400 ft²/gal).

Clean-up: Before cure, rinse hands and equipment with soap and water. After cure, clean equipment with mineral spirits.

Precautions: Use Tremco SP Primer in well ventilated areas only. Users must read container labels and Material Safety Data Sheets before use.

Availability and Cost: Contact your local Tremco Roofing Representative for pricing and availability. For name and number of your Representative call the Roofing Division at 416/421-3300 or 800/263-6046 or in the U.S. at 216/292.5000 or 800/852-6013.

Maintenance: Your local Tremco Roofing Representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs, and preventative maintenance are all part of a sound roof program.

Guarantee/Warranty: Tremco, Inc. warrants Tremco SP Primer to be free of defects and to meet published physical properties when tested according to ASTM and Tremco standards. Under the warranty, any Tremco SP Primer product that is proved to be defective when applied in accordance to our written instructions, and in applications recommended by Tremco as suitable for this product will be replaced with like product at no charge. THIS IS BUYERS SOLE AND EXCLUSIVE REMEDY.

All claims concerning product defects must be made in writing within twelve (12) months of shipment. The absence of such claims in writing during this period will constitute a waiver of all claims with respect such product. This warranty shall be IN LIEU of any other warranty, express or implied, including but not limited to, any implied warranty of MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

| Product Advantages | |
|---|---|
| Features | Benefits |
| Proprietary blend | • Provides optimum adhesion |
| Water based | • Meets VOC standards |
| Suitable for single ply membranes, asphalt emulsions, metal and masonry | • Versatile • Can be used on a variety of roof and construction surfaces |

Technical Services: Your local Tremco Representative, working with Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications. The services of the Tremco Research Center, which has earned a unique reputation in weatherproofing technology, complement and extend the services of the Tremco Technical Service staff.

Statement of Policy and Responsibility: Tremco takes responsibility for furnishing quality materials and for providing specifications and recommendations for their proper installation.

As neither Tremco itself nor its Representatives practice architecture or engineering, Tremco offers no opinion on, and expressly disclaims any responsibility for the soundness of any structure on which its products may be applied. If questions arise as to the soundness of a structure, its ability to support a planned installation properly the Owner should obtain opinions of competent structural engineers before proceeding. Tremco accepts no liability for any structural failure or for resultant damages, and no Tremco Representative is authorized to vary this disclaimer.

| Physical Performance Characteristics | | |
|---|---------------------------|--------------------------|
| Tremco SP Primer | | |
| Property | Typical Value | Test Method |
| Density | 1.0 kg/L (8.4 lbs/gal) | ASTM D 1875-95 |
| Viscosity | 60-65 KU | ASTM D 562-81 (1997) |
| Nonvolatile Content | 32% (by weight) | ASTM D 1644-88 (1993) |
| Percent Solids | 31% (by volume) | ASTM D 5201-97 |
| Asbestos Content | None | EPA 600/R-93/116 |
| VOC | 115 g/L | ASTM D 3960-98 |
| Color | White | |

TREMCO
 An RPM Company

3735 Green Road
 Beachwood, OH 44122
 216-292-5000

220 Wicksteed Ave
 Toronto, ONT M4H 1G7
 416-421-3300