



USG STRUCTO-CRETE® BRAND STRUCTURAL ROOF DECK PANELS

A concrete roof deck that can be combined with other noncombustible materials to create 1- and 2-hour fire-rated roof-ceiling assemblies.

- The only cementitious structural panel approved by Factory Mutual (FM) — FM Approval Standard 4472
- Strong, durable concrete panel; great uplift ratings
- Dimensionally stable; panel will not buckle or warp like wood sheathing; no moisture issues like structural concrete
- Installs fast and easy with appropriate dust collection
- Meets the criteria of active ASTM standard E136 for use in all types of noncombustible construction
- Made in the USA with domestic and imported materials

DESCRIPTION

USG STRUCTO-CRETE® Brand Structural Roof Deck Panels, mechanically fasten to cold-formed steel joists, trusses or wood framing members; to create a structural substrate ideal as low- and steep-slope roof systems, canopies and/or balconies. This roof system is designed to carry gravity and lateral loads. Roof membranes may be applied directly over STRUCTO-CRETE® Roof Deck Panels. For retrofit or renovation projects, STRUCTO-CRETE® Roof Deck Panels can also be installed on wood-joists, trusses or bar joists. Refer to *3/4" STRUCTO-CRETE® Panels Recommended Fasteners* (SCP297586) for details.

STRUCTO-CRETE® Roof Deck Panels can carry a total load, live and dead, of 150 psf (7.2 kPa) on cold-formed steel framing is spaced 48 in. (1220mm) o.c.

STRUCTO-CRETE® Roof Deck Panels have a linear variation with change in moisture content of less than 0.10%. This means that the panels will not buckle or warp like wood sheathing.

Cutting STRUCTO-CRETE® Roof Deck Panels requires a carbide-tipped saw blade and a circular saw equipped with dust collection or suppression and control of airborne dust. Fastening is also conventional, using a screw gun and self-drilling No. 8-gauge screws. Because these panels are so durable, they may be installed in most weather conditions, including mild precipitation (rain or snow) and temperatures from 0°F to 125°F (-18°C to 52°C).

Refer to roof system manufacturer's written instructions, local code requirements and Factory Mutual Global (FMG) and/or Underwriters Laboratories (UL) requirements for proper installation techniques. For the attachment of shingles, USG recommends the use of electro-galvanized collated roofing nails installed by a professional grade pneumatic nailer with an air supply between 100 to 120 psi.

FIRE PERFORMANCE

- UL Classified (Type USGSP) for noncombustibility in accordance with active ASTM standard E136 (CAN/ULC-S114).
- UL Classified (Type USGSP) as to Surface Burning Characteristics in accordance with ASTM E84 (CAN/ULC-S102) — Flame Spread 0 and Smoke Developed 0.
- Class A, in accordance with UL790 (CAN/ULC-S107). See the *UL Building Materials Directory* for more information.

LIMITATIONS

- STRUCTO-CRETE® Roof Deck Panels are not intended to be left in service exposed in an exterior location.
- The panels can be supported by framing spaced up to 48 in. (1219 mm) o.c.



SYSTEM PERFORMANCE

Description	Reference
FM Approved	Complies with requirements of FM 4472
Meets FM Class 1	
Code Report	ICC-ES Evaluation Report ESR-1792
Ultimate Uniform Load ^a	150psf (7.2kPa) @ 48 in. o.c. (1220mm). See Table
Shear Diaphragm Ratings	1641plf ^b (23.9kN/m)
UL 1-, 1.5-, 2-Hour Fire Resistance Designs	P561, P562, P573
UL Roofing System, Uplift Resistance	TG1K.R25352

(a) On steel framing.

(b) Joists spaced 48 in. (1219.2mm) o.c. and fasteners spaced 4 in. (102mm) o.c. at the perimeter and 12 in. (305mm) o.c. in field, fully blocked. See the [ICC-ES Evaluation Report ESR-1792](#).

WARNING

STRUCTO-CRETE® Roof Deck Panels should not be left in service without an appropriate roof, or weather-resistive membrane covering.

INSTALLATION

To perform in the expected manner, STRUCTO-CRETE® Roof Deck Panels must be installed according to USG specifications, using only the listed materials and components. For a complete set of specifications, email usgstructural@usg.com.

As with all types of construction, appropriate safety procedures must be followed to protect installers from personal injuries resulting from lifting incorrectly, falling, and eye, hand and lung irritation.

Care must be taken when placing pallets of STRUCTO-CRETE® Roof Deck Panels on roof framing. A pallet of STRUCTO-CRETE® Roof Deck Panels consists of 20 sheets of our 3/4 in. x 4 ft. x 8 ft. panels (19mm x 1220mm x 2440mm) nominal [The T&G panels have an actual width of 47-3/4 in. (1213mm)], and weighs approximately 3,400 lbs. (1542 kg). Do not exceed limits when loading pallets or panels on open framing or completed roof assemblies. Store units next to structural walls where the joists meet the wall. See *STRUCTO-CRETE® Roof Deck Panels Installation Guide* (SCP347208) for additional information.

RECOMMENDED FASTENERS

Refer to *3/4" STRUCTO-CRETE® Panels Recommended Fasteners* (SCP297586) for specific fastener recommendations for the various types of framing used for installing STRUCTO-CRETE® Roof Deck Panels. The recommended fasteners meet several criteria to insure they have adequate pull-out, pull-through, and slip performance. These fasteners also meet or exceed 1000 hours corrosion resistance requirement when tested in accordance with ASTM B117. High corrosion resistance is critical because of the panel pH level. When coupled with any moisture exposure, including high humidity, this elevated pH may deteriorate a non-corrosion resistant fastener.

General Note: In accordance with [ICC-ES Evaluation Report ESR-1792](#), the minimum screw pattern is 6 in. (153 mm) o.c. along the perimeter of the panels and 12 in. (305 mm) o.c. in the field of the panels. Do not use a larger size screw unless specified by the structural engineer.

A qualified architect or engineer should review and approve calculations, framing and fastener spacing for all projects.

FRAMING

The steel roof framing must be designed to meet the strength and deflection criteria specified in the contract documents. The attachment flange or bearing edge must be a minimum 1-5/8 in. (41mm) wide with at least 3/4 in. (19mm) of the panel bearing on the supporting flange. Metal framing must be a minimum 16 gauge (54 mils, or 0.0538 in. [1.36mm]) and spaced no greater than 48 in. (1220mm) o.c. Follow the contract documents and the steel framing manufacturer's recommendations for the proper installation and bracing of the framing.

TRAFFIC PROTECTION

Place sheathing materials (i.e. additional layer of STRUCTO-CRETE® Roof Deck Panels or plywood) on the roof in high traffic areas to protect newly installed STRUCTO-CRETE® Roof Deck Panels. See *STRUCTO-CRETE® Roof Deck Panels Installation Guide* (SCP347208) for additional information.

APPLICATION

Cut panels to size with a circular saw equipped with carbide-tipped blade and a dry dust collection device or a water-dispensing device that limits the amount of airborne dust. Wear safety glasses and a NIOSH-approved N95 dust mask when cutting this panel. Dispose of collected dust in a safe manner and in compliance with local, state and federal ordinances.

APPLICATION CONT.

Install STRUCTO-CRETE® Roof Deck Panels with the long edges perpendicular to the framing. Apply the panel with the print markings facing up toward the installer. Fasten each panel after it has been placed following the fastening schedule listed in the contract documents. Install panels in a running bond pattern so that end joints fall over the center of the framing members and are staggered by at least two supports from where the end joints fall in the adjacent rows. **Tongue and groove joints should be free of debris and fitted tightly without any gapping.** For all panels less than 24 in. (610mm) wide, all edges must be supported by blocking. Blocking must be cold-formed from steel complying with AISI General, with a minimum 54 mils (0.0538 inch or 1.36 mm) base metal thickness (no. 16 gauge) and a minimum G60 galvanized coating. The attachment flange or bearing edge must be at least 1-5/8 in. (41mm) wide and at least 3/4 in. (19mm) of the panel must bear on the supporting flange or edge. See *STRUCTO-CRETE® Roof Deck Panels Installation Guide* (SCP347208) for additional information.

Installed panels shall not be exposed to weather for more than 90 days. Care must be taken to avoid accumulation of snow and/or ice on installed panels. Brooms should be used for snow removal whenever possible. Excessive shoveling or scraping may damage installed panel surface.

In the event of significant accumulations of snow and/or ice, use indirect heat from temporary space heaters to melt the affected areas. To prevent damage to STRUCTO-CRETE® Roof Deck Panels, never expose the panels to direct flame for the purpose of snow removal and/or deicing efforts. At no time should salts, fertilizers or other chemicals be used on the panels for anti-icing and/or deicing purposes.

ROOFING SYSTEM

Follow the contract documents and the roof system manufacturer's recommendations for the application of roof materials. Before the application of roof materials, ensure that all panels are properly fastened, with the fastener head driven flush or slightly below the surface of the panels.

PRODUCT DATA

Sizes and Packaging: 3/4 in. x 4 ft. x 8 ft. (19 mm x 1220 mm x 2440 mm) panels. Each panel weighs approximately 170 lbs. (77kg) and is intended to be handled by two people. STRUCTO-CRETE® Roof Deck Panels are packaged in 20-piece units.

Availability: STRUCTO-CRETE® Roof Deck Panels are sold through any USG distributor. Email usgstructural@usg.com for information on availability and a dealer in your area.

Storage: STRUCTO-CRETE® Roof Deck Panels are shipped in 20-piece units. Panels should be stored in a horizontal position and uniformly supported. Panels must be covered when stored in unprotected areas.

Excessive moisture and freezing temperatures may result in panels sticking together within the units. Therefore, care should be taken to ensure units of STRUCTO-CRETE® Roof Deck Panels are not exposed to excessive moisture, ice and snow. In the event that panels do become frozen together within a unit, the unit needs to be brought to a temperature above 32°F (0°C) to allow the ice to melt naturally. Never physically pry panels apart. Salt, fertilizer or other deicing agents should not be used at any time. Covering the units completely with tarps or similar coverings is an easy way to avoid panels freezing together.

Maintenance: STRUCTO-CRETE® Roof Deck Panels do not require any regular maintenance except to remove standing water and repair damage from abuse. Any cracked or broken panels should be replaced with sound STRUCTO-CRETE® Roof Deck Panels that are secured following the fastening schedule prescribed in the original installation documents. The replacement panels must be a minimum of 24 in. (610mm) wide and must span a minimum of two supports. If not, the replacement panel must be fully blocked on all sides. See *STRUCTO-CRETE® Roof Deck Panels Installation Guide* (SCP347208) for additional information.

SYSTEM PERFORMANCE

TEST DATA

Physical and Mechanical Properties	(AC 318 – Min/Max Values)	Test Values Standard (Metric)
Concentrated load	ASTM E661 (>550 lb, 0.108 in)	804 lb (3.58 kN) static 0.066 in. (1.7 mm) max. deflection @ 200 lb (0.89 kN)
Fastener lateral resistance ^A	ASTM D1761, Sec. 10.2 (dry >210 lbf, wet >160 lbf)	776 lbf (3.45 kN) dry 800 lbf (3.56 kN) wet
Density ^B	ASTM C1185	78.6 lb/ft ³ (1,259 kg/m ³)
Weight at 3/4 in. (19 mm) thickness	ASTM D1037	5.3 lb/ft ² (26 kg/m ²)
pH value	ASTM D1293	10.5
Linear variation with change in moisture (25% to 90% relative humidity)	ASTM C1185, Sec. 8 (<0.10%)	0.06%
Thickness swell	ASTM D1037, B (≤3.0%)	0.04%
Freeze / thaw resistance	ASTM C1185 (>75%)	100% properties retention
Mold resistance	ASTM D3273 (10)	10 (No Growth)
Water absorption ^C	ASTM C1185, Sec. 5.2.3.1 (<15%)	9.0%
Noncombustibility	ASTM E136 CAN/ULC-S114	Passed Passed
Total Organic Carbon ^E	ASTM E136	<1%
Surface-burning characteristics (flame spread/smoke developed)	ASTM E84 (0/0) CAN/ULC-S102 (0/0)	0/0 0/0
Long-term durability	ASTM C1185, Sec. 13 (>75%)	100% properties retention
Water durability	ASTM C1185, Sec. 5.2.4 (>70%)	83% properties retention
Termite resistance	AWPA Standard E1-13	No Damage
Low VOC emissions	CDPH/EHLB/Standard Method V1.1-2010 ^D	Compliant

(A) Fastener lateral resistance measured with #8, 1-5/8 in (41 mm) Hi-Low screw.

(B) Density measured at equilibrium conditioning per Section 5.2.3.1., 28 days after manufacturing.

(C) Absorption measured from equilibrium conditioning followed by immersion in water for 48 hours.

(D) Reference Standard: California Department of Public Health CDPH/EHLB/Standard Method Version 1.1, 2010 (Emission testing method for CA Specification 01350).

(E) *Per section X1.5.1.1 Commentary of ASTM E136, any building materials exceeding 3% combustible portion in noncombustible material is very likely to fail noncombustibility test.*

LOAD TABLE

Refer to the below load tables from the [ICC-ES Evaluation Report ESR-1792](#) for the load capacities of STRUCTO-CRETE® Roof Deck Panels.

The uplift capacities represent the attachment of STRUCTO-CRETE® Roof Deck Panels to the structural framing members. The values for a roofing system are obtained from the roofing system manufacturer's testing and specific installation instructions. For additional information, see the [ICC-ES Evaluation Report ESR-1792](#) or for technical assistance, email usgstructural@usg.com. **A qualified architect or engineer should review and approve calculations, framing and fastener spacing for all projects.**

This table represents the nominal and allowable Uniform Gravity Loads³ for USG STRUCTO-CRETE® Brand Structural Panels used as floor sheathing or USG STRUCTO-CRETE® Brand Structural Roof Deck Panels used as flooring or roof sheathing with support framing spaced up to 24" on center.

Support Framing Spaced at 24" on center	Number of Span(s) over Support Framing ^{1,2}		
	1-Span	2-Spans	3-Spans
Nominal Uniform Load, PSF	676	429	451
Allowable Uniform Load, PSF	225	143	150
Displacement Limit, inches	Allowable Load, PSF	Allowable Load, PSF	Allowable Load, PSF
L/180	225	143	150
L/240	225	143	150
L/360	204	143	150
L/480	153	143	150
L/600	123	143	150
L/720	102	143	136
Support Framing Spaced at 19.2" on Center	Number of Span(s) over Support Framing ^{1,2}		
	1-Span	2-Spans	3-Spans
Nominal Uniform Load, PSF	1020	656	698
Allowable Uniform Load, PSF	340	219	233
Displacement Limit, inches	Allowable Load, PSF	Allowable Load, PSF	Allowable Load, PSF
L/180	340	219	233
L/240	340	219	233
L/360	340	219	233
L/480	274	219	233
L/600	219	219	233
L/720	183	219	233
Support Framing Spaced at 16" on Center	Number of Span(s) over Support Framing ^{1,2}		
	1-Span	2-Spans	3-Spans
Nominal Uniform Load, PSF	1400	928	998
Allowable Uniform Load, PSF	467	309	333
Displacement Limit, inches	Allowable Load, PSF	Allowable Load, PSF	Allowable Load, PSF
L/180	467	309	333
L/240	467	309	333
L/360	467	309	333
L/480	441	309	333
L/600	353	309	333
L/720	294	309	333

LOAD TABLE CONT.

Support Framing Spaced at 12" on Center	Number of Span(s) over Support Framing ^{1,2}		
	1-Span	2-Spans	3-Spans
Nominal Uniform Load, PSF	2304	1606	1758
Allowable Uniform Load, PSF	768	535	586
Displacement Limit, inches	Allowable Load, PSF	Allowable Load, PSF	Allowable Load, PSF
L/180	768	535	586
L/240	768	535	586
L/360	768	535	586
L/480	768	535	586
L/600	744	535	586
L/720	620	535	586

For **SI**: 1 inch = 25.4 mm, 1 psf = 47.88 Pa.

- These loads represent the load-carrying capacity of the panels spanning between the framing members. The support span conditions of the structural panels must be determined by a registered design professional. This table does not consider the influence of joist deflection.
- Values based on panel flexural strength and stiffness properties. The tabulated values for Allowable Strength Design (ASD) are on the nominal values divided by a safety factor, Ω , of 3.0. For Load and Resistance Factor Design (LRFD), the nominal tabulated values must be multiplied by a resistance factor, ϕ , of 0.50. The design load at deflection limit apply to both ASD and LRFD. The L in deflection limit is the support framing spacing in inches.
- Maximum fastener spacing for gravity loads is 12-in. o.c.

This table represents the nominal Uniform Gravity Loads² and uplift loads for USG STRUCTO-CRETE® Brand Structural Roof Deck Panels used as roof sheathing³.

Support Framing Spacing, inches	Nominal Uniform Gravity Load, PSF	Nominal Uniform Uplift Load, PDF ¹ Fastener Spacing at Panel edges / in the Field, inches			
		8/12	8/8	6/6	4/4
12	See Load Table above ⁴	570	855	1,140	1,710
16	See Load Table above ⁴	428	641	855	1,171
19.2	See Load Table above ⁴	356	534	713	875
24	See Load Table above ⁴	285	428	475	475
32	Nominal Uniform Load, PSF 255	214	255	255	255
	L/240 Deflection, PSF 145				
	L/360 Deflection, PSF 155				
48	Nominal Uniform Load, PSF 231	143	180	180	180
	L/240 Deflection, PSF 56				
	L/360 Deflection, PSF 40				

For **SI**: 1 inch = 25.4 mm, 1 psf = 47.88 Pa.

- Values based on panel flexural properties, fastener pull-through and fastener pull-out from the supporting steel complying with Section 3.2 of this report⁴ and having a minimum thickness of 54 mils. For Allowable Strength Design (ASD), the nominal values divided by a safety factor, Ω , of 3.0. For Load and Resistance Factor Design (LRFD), the nominal tabulated values must be multiplied by a resistance factor, ϕ , of 0.50. The design load at deflection limit apply to both ASD and LRFD.
- Maximum fastener spacing for gravity loads is 12-in. o.c.
- This table applies to the USG STRUCTO-CRETE® Brand Structural Roof Deck Panels.
- Reference [ICC-ES Evaluation Report ESR-1792](#)

SUBMITTAL APPROVALS

Job Name	
Contractor	Date

Made in the USA with domestic and imported materials.

PRODUCT INFORMATION

See usg.com for the most up-to-date product information.

DANGER

Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. May cause respiratory irritation. May cause cancer by inhalation of respirable crystalline silica. Do not handle until all safety precautions have been read and understood. Avoid breathing dust. Use only in a well-ventilated area, wear a NIOSH/MSHA approved respirator. Wear protective gloves/protective clothing/eye protection. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses and continue rinsing. Immediately call a poison center/doctor. If on skin: Wash with plenty of water. Take off contaminated clothing and wash before reuse. Contaminated work clothing should not be allowed out of the workplace. If skin irritation or rash occurs, or otherwise exposed or concerned: Get medical attention. Store locked up. Dispose of in accordance with local, state, and federal regulations. For more information call Product Safety: 800 507-8899 or see the SDS at usg.com.

KEEP OUT OF REACH OF CHILDREN.

TRADEMARKS

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SAFETY FIRST!

Follow good safety/industrial hygiene practices during installation. Wear appropriate personal protection equipment. Read applicable SDSs and literature before specification and installation.



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