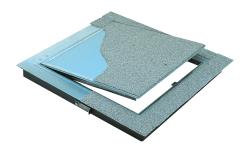
by Bilco

DETAIL & SUBMITTAL SHEET



SPECIFICATIONS:

Material: Cover and frame are 1/4" aluminum

Cover: Smooth plate reinforced for 150 psf (732 kg/m2) live load. Extruded aluminum molding fastened to the perimeter to accept floor-covering material [specify either 1/8" (3 mm) or 3/16" (5 mm) molding height]

Frame: Extruded aluminum angle frame with strap anchors bolted around the perimeter. Extruded aluminum molding fastened to the perimeter to accept floor-covering material. (specify either 1/8" or 3/16")

Hinges: Cast steel cam-action hinges that are concealed from the exterior of the door

Latch: Type 316 stainless steel slam lock with fixed interior handle and removable exterior turn/lift handle

Lift Assistance: Torsion bars that pivot on cam-action hinges. Automatic hold-open arm with grip handle release

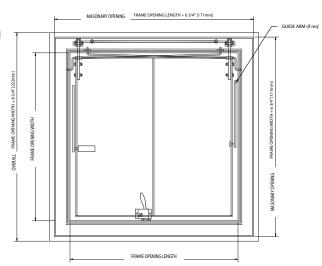
Finish: Mill finish aluminum with a bituminous coating applied to the exterior of the frame

Hardware: Zinc plated/chromate sealed

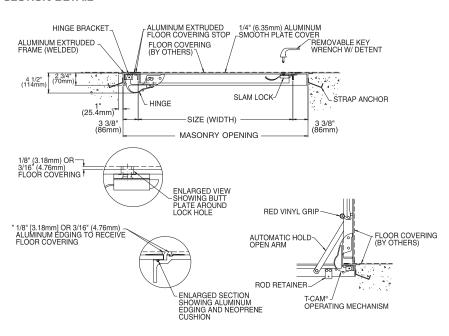
~	Item No.	Door Opening W x H	Material	Ship Wt. Lbs.
	T1	24 x 24	Aluminum	53
	T 2	30 x 30	Aluminum	68
	Т3	36 x 30	Aluminum	81
	T 4	36 x 36	Aluminum	91

TD available upon request (double leaf)

FRONT ELEVATION (Double Door)



SECTION DETAIL



Project:		Date:		
Contractor:	Architect:			
Sizes:	Quantity:	Approval Initials:		

