



Rev. August 2009  
Page 1

Stealth Access Panel by Wind-lock®  
(For Interior Applications)

1.0 **General**

1.1 Scope:

Furnish all materials, labor, equipment and related services necessary to supply and erect Stealth Access Panel units as indicated in the contract documents and in compliance with local codes.

1.2 Related Sections:

1. Section 03490 – Glass Fiber Reinforced Concrete
2. Section 05500 – Metal Fabrications
3. Section 06100 – Rough Carpentry
4. Section 06610 – Glass Fiber Reinforced Plastic Fabrications
5. Section 09900 – Paints and Coatings

1.3 Responsibility:

The gypsum drywall contractor shall install and tape the work under this section and will be responsible for coordinating the installation with gypsum drywall work and other trades.

1.4 Manufacturers:

**GC Products, Inc.**  
**1045 West National Drive, Suite #7**  
**Sacramento, CA 95834-1930**  
**P. 916.263.9892 F. 916.263.9893**  
**www.gcproductsinc.com**

1.5 Samples and Submittals:

1. Submit under provisions of Section 01300.

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2. Product Data: Manufacturer's data sheets on each product to be used, including dimensions, finishes, storage and handling requirements and recommendations, and installation recommendations.
3. Shop Drawings: Provide drawings showing dimensions, joint details.
4. Samples: Two samples, minimum size 12 inches (300 mm) square, representing actual product, color and patterns.

1.6 Substitutions:

1. Not permitted
2. Request for substitutions will be considered in accordance with provisions of Section 01600

2.0 **Products**

2.1 Materials:

- A. Stealth Access Panel units shall be prefabricated with high-density gypsum, reinforced with continuous random filament glass fiber mat and structural reinforcing as required.
  1. Glass Content: 5 to 6 percent by weight
  2. Density: 103 to 112 pcf
  3. Shell Thickness: 1/8 to 3/16 inch (3 to 5 mm) nominal
  4. Flammability: Flame Spread Index of 0  
Smoke Development Index of 0
  5. Flexural Strength: 300-4000 PSI
  6. Compressive Strength: 7600 PSI
  7. Hardness (Barcol) 50
  8. Impact Resistance 8.0 ft.-lb./in.2

2.2 Tolerances (Fabrication):

Dimensional – all directions	+/- 1/8"
Thickness – skin	+ 1/16"/-0
Thickness – total unit	+/- 1/8"
Warpage or bowing	+/- 1/16" per ft.

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3.0 **Execution**

3.1 Examination:

1. Do not begin installation until substrates have been properly constructed; verify that substrates are plumb and true.
2. If substrate preparation is responsibility of another installer, notify architect of unsatisfactory conditions before proceeding.
3. Check field dimensions before beginning installation.

3.2 Preparation:

1. Clean surface thoroughly prior to installation.
2. Prepare surfaces using methods recommended by the manufacturer for achieving the best result for the substrate under project conditions.
3. Install supplementary and permanent supports as required for proper installation.

3.3 Installation:

1. Install in accordance with applicable code and manufacturer's recommendations, plumb and true to line, shim where necessary.
2. Coordinate work with related gypsum wallboard work and framing.
3. Install Stealth Frame with #6 buglehead screws in countersunk holes in frame.
4. Finish joints as specified for adjacent gypsum board work in Section 09260.
5. Finish joints and surfaces as required for Level 5 in ASTM C 840.

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3.4 Protection:

1. Protect installed products until completion of project.
2. Touch-up, repair or replace damaged products before substantial completion.

END OF SECTION